KINGSLEY **INTEGRA STEP®**

FITTING INSTRUCTIONS

Part No: 30M760

MITSUBISHI OUTLANDER

Model Commencing 01/2007

ENDCAPS: Front - **fitted with** Standard **endcaps**
Rear - **fitted with** Upswept **endcaps**

STEPPADS: Front - 1 pair with '*INTEGRA'* label
Rear - 1 pair PLAIN

HARDWARE KIT CONTENTS

ITEM NO.	DESCRIPTION	QTY
1	M8 Wired Bolt	2
2	M8x11mm Flange bolts	12
3	8Gx12mm truss hd sds	16
4	M6 Nyloc Nut	6
5	M8x20 55x19x4 rail bolt	2

ITEM NO.	DESCRIPTION	QTY
6	M8 Flange Nut	6
7	M6x30mm Cap Screw	6
8	M8x35 40x3 rail bolt	2
9	M6 Flat washer	6
10	Flat Spacer (30x20x3)	6

STEPBOARD BRACKETS

PART NO.	DESCRIPTION	QTY
9AM031	Front & Centre Common bracket	4
9AM032	Rear Common Bracket	2
-	-	-
-	-	-
-	-	-

BEFORE INSTALLATION: PLEASE READ THESE INSTRUCTIONS CAREFULLY BEFORE INSTALLATION, PAYING SPECIAL ATTENTION TO ALL 'NOTES'. FAILURE TO DO SO MAY RESULT IN DAMAGE OF PARTS AND/OR INJURY TO INSTALLER OR CUSTOMER.

TOOLS REQUIRED: • ELECTRIC DRILL OR EQUIV • PHILLIPS TIP INSERT BITS • 13MMSOCKET & RATCHET • 13MM RING/OPEN SPANNER • TORQUE WRENCH • 3.5 & 6.5MM DRILL BITS • 5MM ALLEN KEY

FITTING PROCEDURE Approx. fitting time 70mins

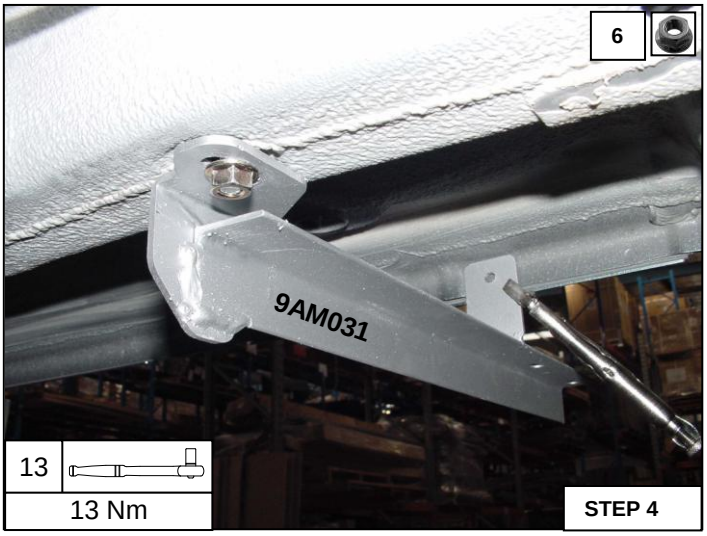
NOTE: The *INTEGRA STEPS* have been assembled with the hex nuts already inserted into the board channels for your convenience. For now, lay them in a safe place to prevent damage and fit the brackets as per instructions below.

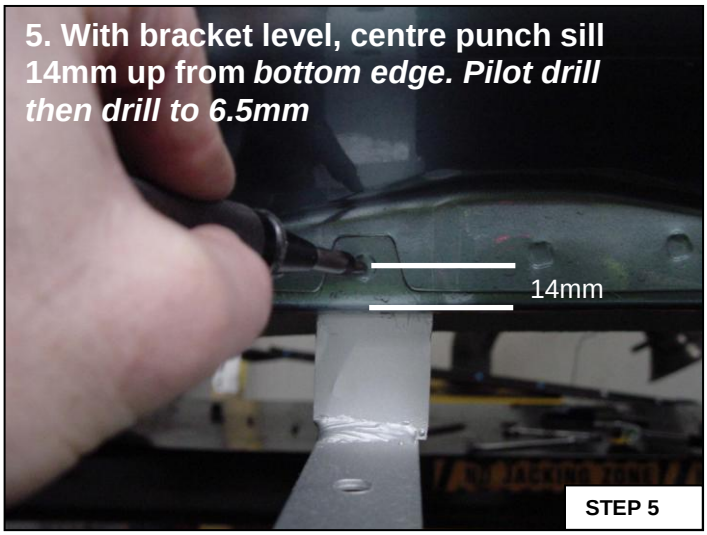
1. Move to Passenger side of vehicle.

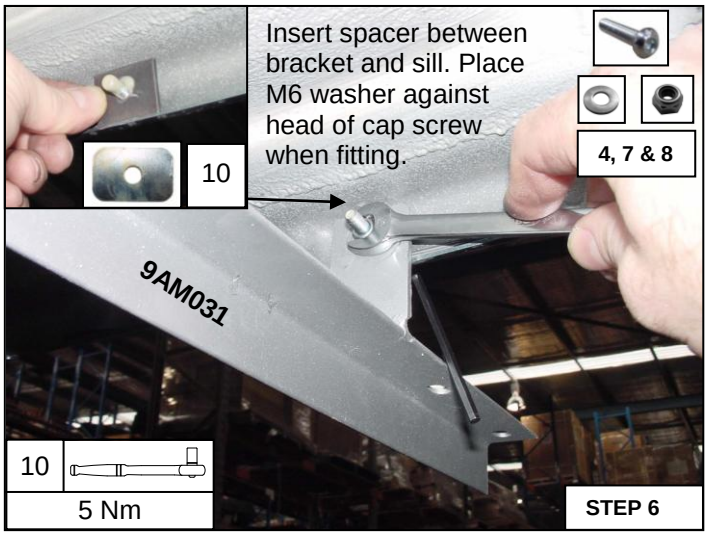




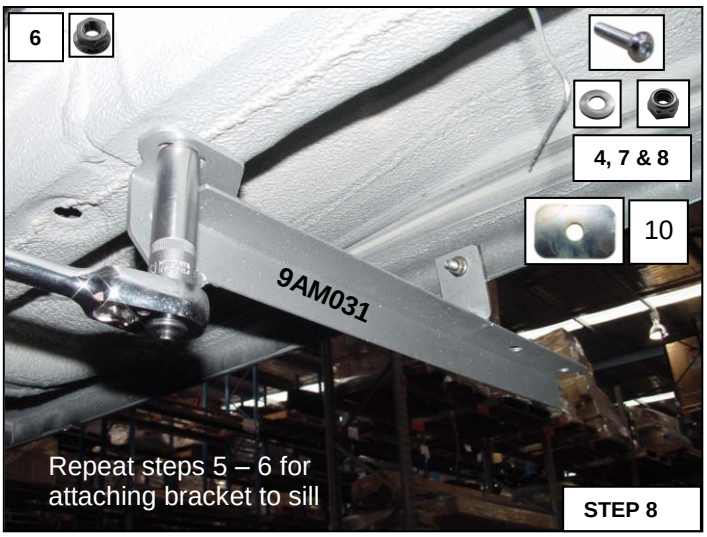

5
STEP 3


6
9AM031
13
13 Nm
STEP 4

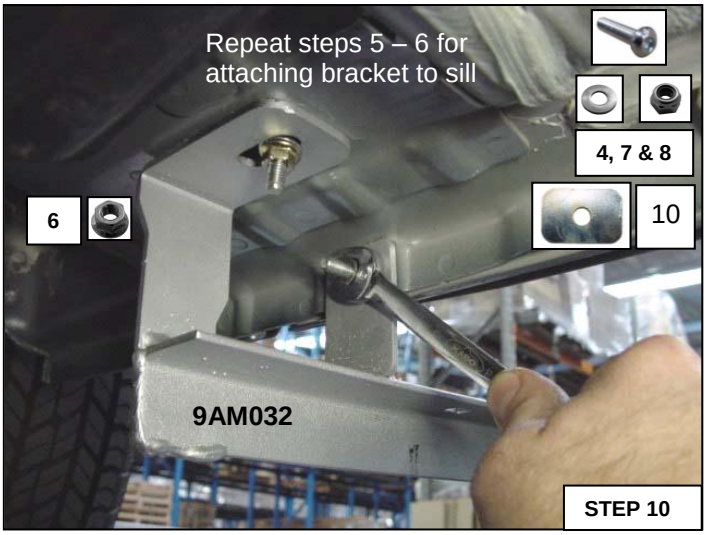

5. With bracket level, centre punch sill 14mm up from *bottom edge. Pilot drill then drill to 6.5mm*
14mm
STEP 5


Insert spacer between bracket and sill. Place M6 washer against head of cap screw when fitting.
10
4, 7 & 8
9AM031
10
5 Nm
STEP 6

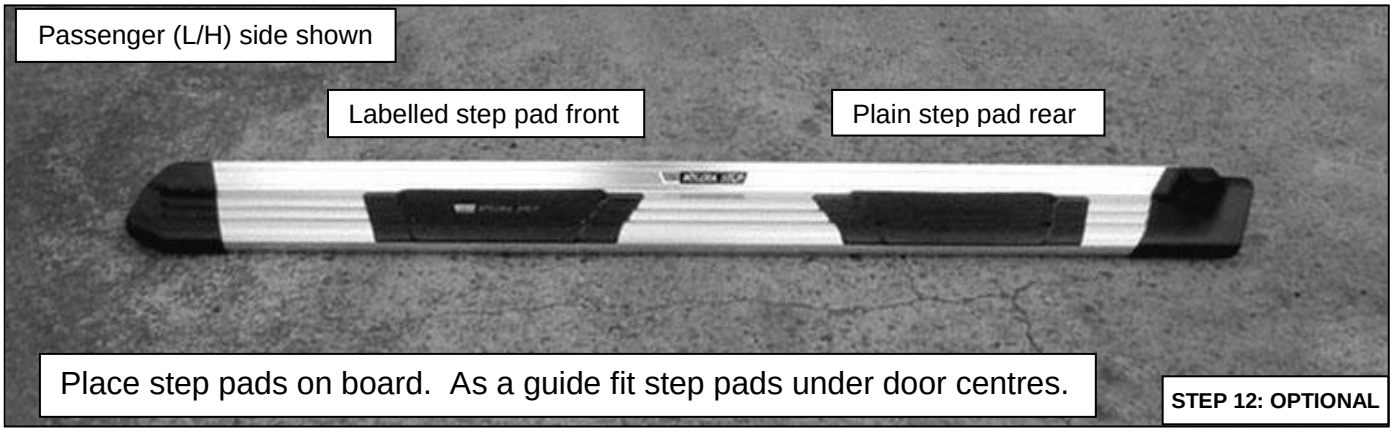

1
7. Locate centre mounting position. Approx 780mm from front wheel arch
STEP 7

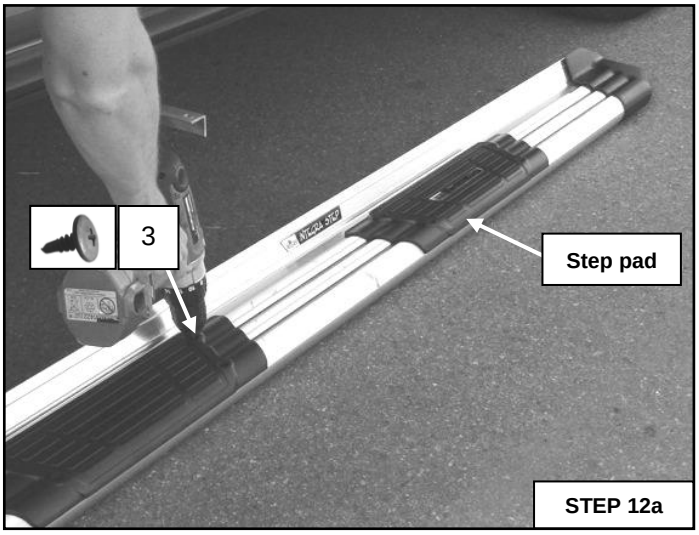

6
4, 7 & 8
10
9AM031
Repeat steps 5 – 6 for attaching bracket to sill
STEP 8

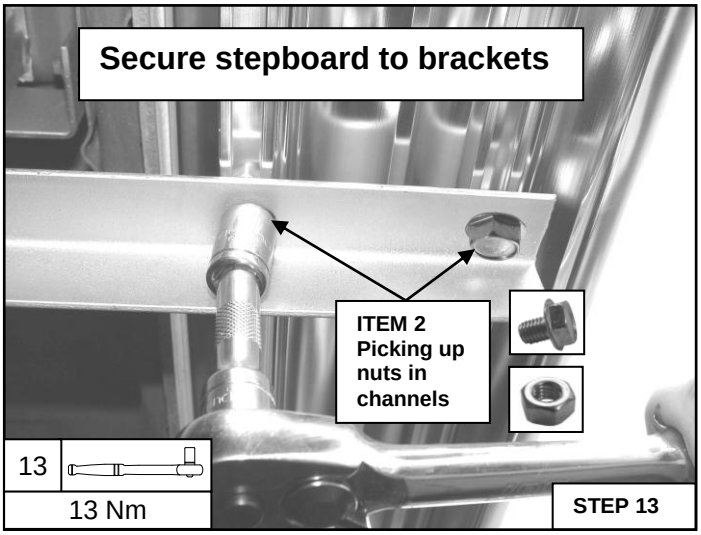




11. Re-insert plastic sill guard using parts removed in step 1







14. Now complete steps 1 – 13 for the R/H (Driver) side of vehicle.

- **Place "KINGSLEY SIDE STEP Warranty" on customer's front seat**
- **Clean the side steps if necessary using PH - Neutral <u>soapy water ONLY</u>**

Your <u>Integra Steps</u> are now ready for use

In accordance with our policy of total quality commitment and customer service, we invite you to contact us on our toll free hotline should you have any questions

Toll Free: 1800 654 767

Kingsley Enterprises Pty Ltd