



Vehicle Specific Clutch Kit Installation Notes

TBC02

Relates to: R1091N, RPM 1091N, 4T1091N clutch Kit

Fitted to: Toyota Hilux (including 4Runner), Dyna, Hiace (including Commuter Bus)

Background: Upon installing a new clutch for these applications, the clutch master cylinder must be RESET. This adjustment provides optimum clutch release, pedal feel and customer satisfaction.

Contact CI: Clutch Industries is Australia's only manufacturer with full Engineering and Test support services. Call us on 1300 369 787 if you require further technical support.

Prior to test driving vehicle complete the following adjustment

Diagram A.

- 1) Bleed clutch master cylinder as per vehicle manufacturer's procedure.
- 2) Locate the push rod lock nut.
Refer Diagram A to the right, item B.

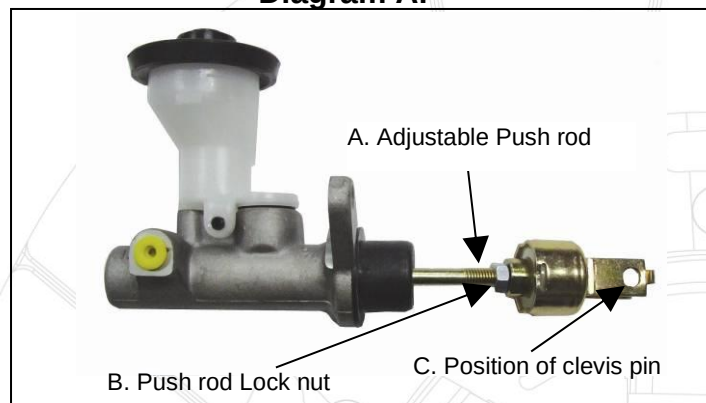


Diagram B.

- 3) Loosen the push rod lock nut as in Diagram B.

CAUTION: Only loosen lock nut
DO NOT remove clevis pin

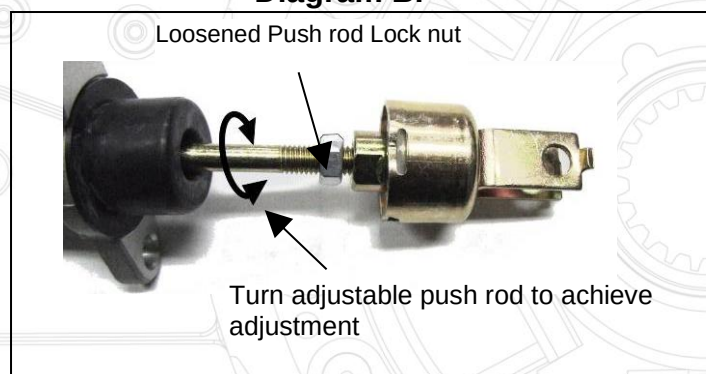


Diagram C.

- 4) Screw adjustable push rod to ensure the clutch engages approximately 25-38mm from the floor.
- 5) Relock the push rod lock nut, securing the correct pedal height as in Diagram C.

