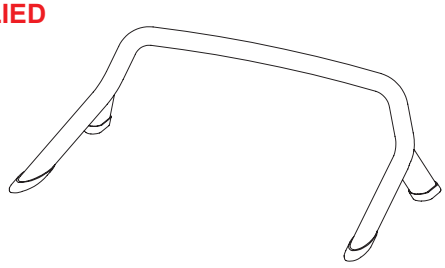
OEM Sportbar Fitting Instructions
For HardLid Toyota Hilux 15+

ARB New Zealand	
Part #	10058215
Instruction #	10058219

NOT SUPPLIED



TOYOTA HILUX OE STYLING BAR
PART No# PZQ5089151

PRO-FORM | ARB 4X4 ACCESSORIES

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

1. Install all electrical components first (1 of 3) (electrical components are supplied seperately)
2. Install Vehicle Tub Sealing Kit (2 of 3)
3. Install vehicle tub protective products such as tub liners*
4. Install styling bar onto HardLid
5. Install the HardLid Fitting Kit (3 of 3)
6. Install the HardLid (3 of 3)
7. Install any additional accessories such as roof racks.

**HardLid is compatible with under rail and Sport Guard style tub liners. Some trimming may be required. OEM liner compatibility cannot be guaranteed. Please contact your dealer for more information.*

- HardLid is supplied with 400N Gas Struts which are suitable for an unloaded lid. Recommended maximum loading of 25 kgs when opening the lid. If you require your lid to remain open whilst loaded, you will need to purchase a Heavy Load Strut Upgrade Kit which is available through your local dealer. Please use one of the following part numbers as a reference when contacting your dealer:

ARB NZ Part #	ARB AU Part #	Gas Strut N	
10056207	176202	450N	
10056209	176201	500N	

- Read through the fitting instructions before installation of accessory.
- Check that the contents of the Fitting Kit are complete and undamaged.
- If any contents of the Fitting Kit are found incomplete or damaged they must be replaced using the specified accessory components.
- Always install the accessory following the fitting instructions. Failure to do so may cause damage to the vehicle or the accessory and void the warranty.
- Ensure all recyclable discarded vehicle/accessory components and packaging are disposed following local recycling regulations.
- Safely store and protect any removed vehicle components.
- Ensure all bare metal surfaces are protected using Automotive Bare Metal Primer and touch-up paint.
- Remove all metal swarf and dust from all vehicle surfaces.
- Ensure all fasteners are torqued to the specifications as per instruction.
- Apply any adhesives to the vehicle only when the surface temperature is between 20°C to 40°C.
- **Bedliner:** Recommended rust preventative solution be applied to vehicle surfaces before installation.

General Vehicle and Accessory Warranty Notes and Cautions
- For correct installation and proper operation of the vehicle and accessory we recommend this accessory is fitted by a qualified Technician.
- During the accessory fitment ensure all automotive safety practices and regulations are followed.
- Do not modify the vehicle in any way other than specified in these Accessory Fitting Instructions as this may void the warranty.

Safety Notes
- Check that all work practises comply with safety standards.
- It is advisable to seek assistance from another person when lifting heavy components.
- While using power tools ensure safe procedures are followed.
- Appropriate clothing & PPE must be worn.

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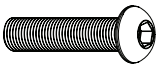
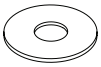
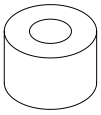
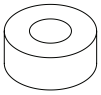
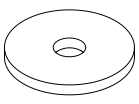
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READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

Tools Required

No.	Description	Image	No.	Description	Image
1	Drill		2	Metric Hex Key Set	
3	Metric Drill Bit Set		4	Torque Wrench	

Kit Contents- Hardware

No.	Item Description	Quantity	Image	Part Number
1	M10X40 SCREW	4		10050730
2	M10 X 30 X 2MM WASHER	6		10056321
3	M10 X 22 X 1.4MM WASHER	4		10050735
4	M10 X 15MM SPACER	2		10056322
5	M10 X 10MM SPACER	2		10052840
6	WASHER M8X32X3MM EPDM	4		10056320

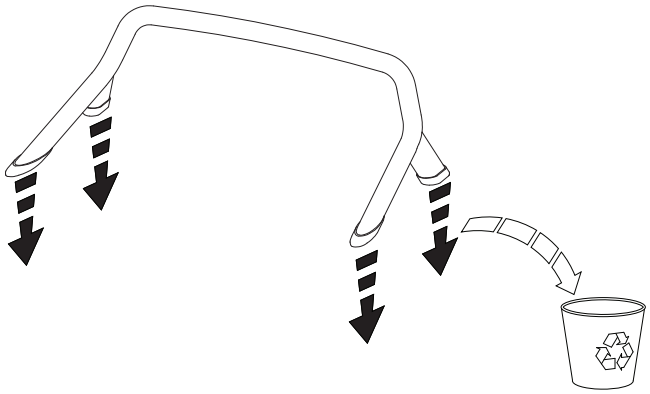
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Step 1

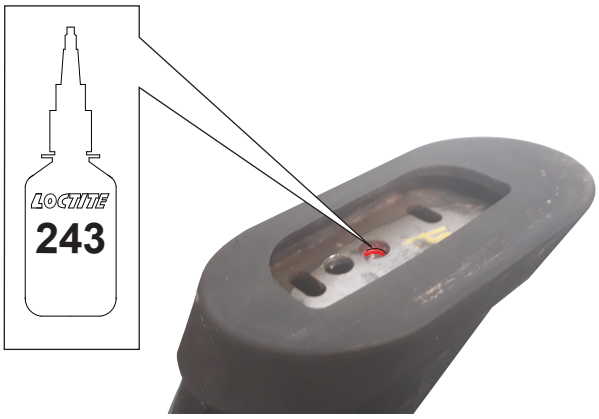
- Detach styling bar from vehicle.
- Remove and recycle fasteners and brackets from feet.
- Retain rubber feet on bar.



Step 2

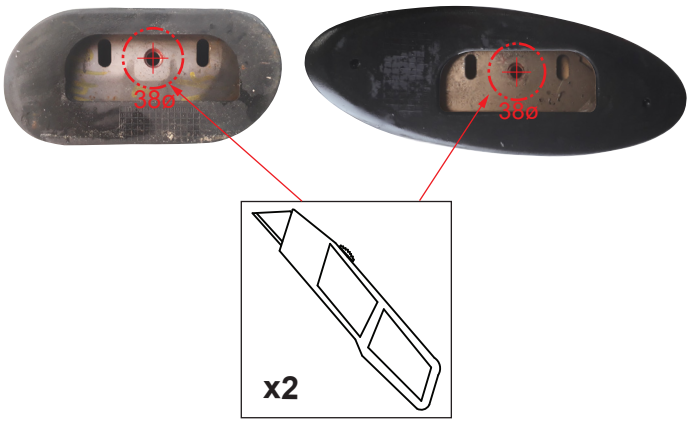
IMPORTANT! CRITICAL STEP!

- Apply LOCTITE 243 (not supplied) to the thread of the bar.
- DO NOT allow LOCTITE to touch painted or unpainted lid.



Step 3

- From the thread hole in bar foot cut 38mm clearance in rubber foot.



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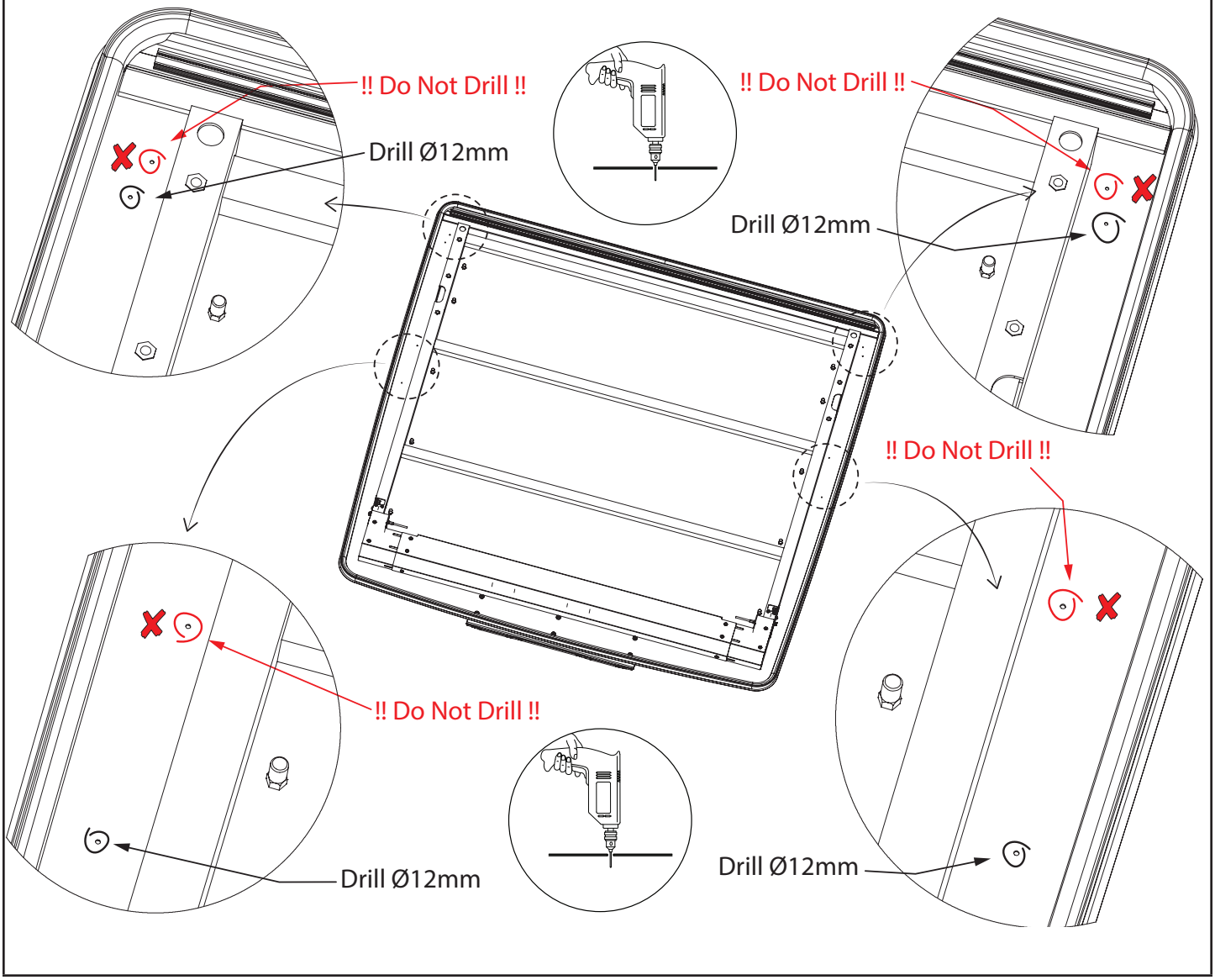
READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

Step 4

!IMPORTANT!

Take care and drill correct holes

- Using pre-drilled pilot holes, drill through the aluminium according to the below image.



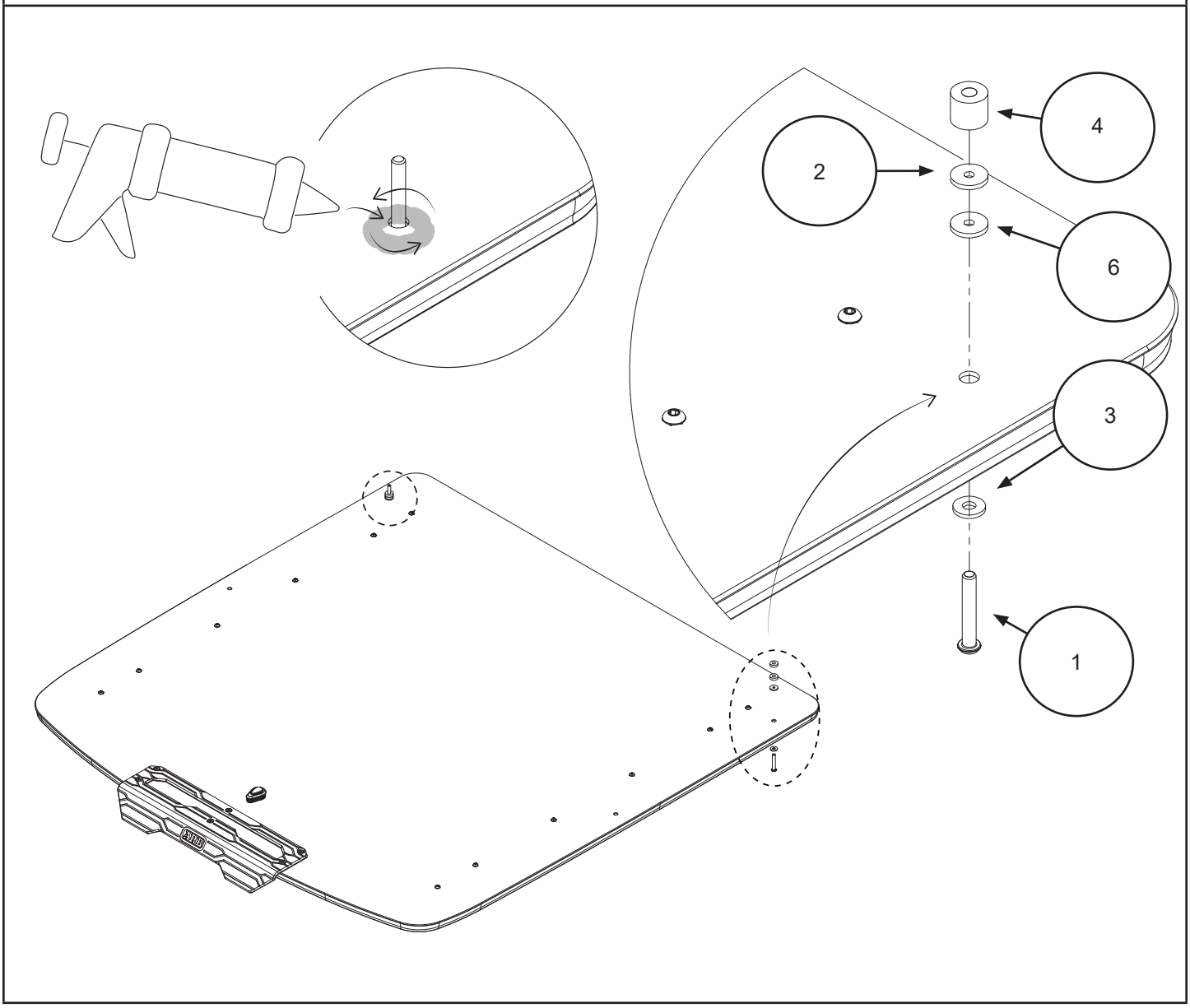
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Step 5

- Install items 1,2,3, 4 & 6 as per illustration.
- Place a bead of silicone around the M10 fastener, completely filling the void.



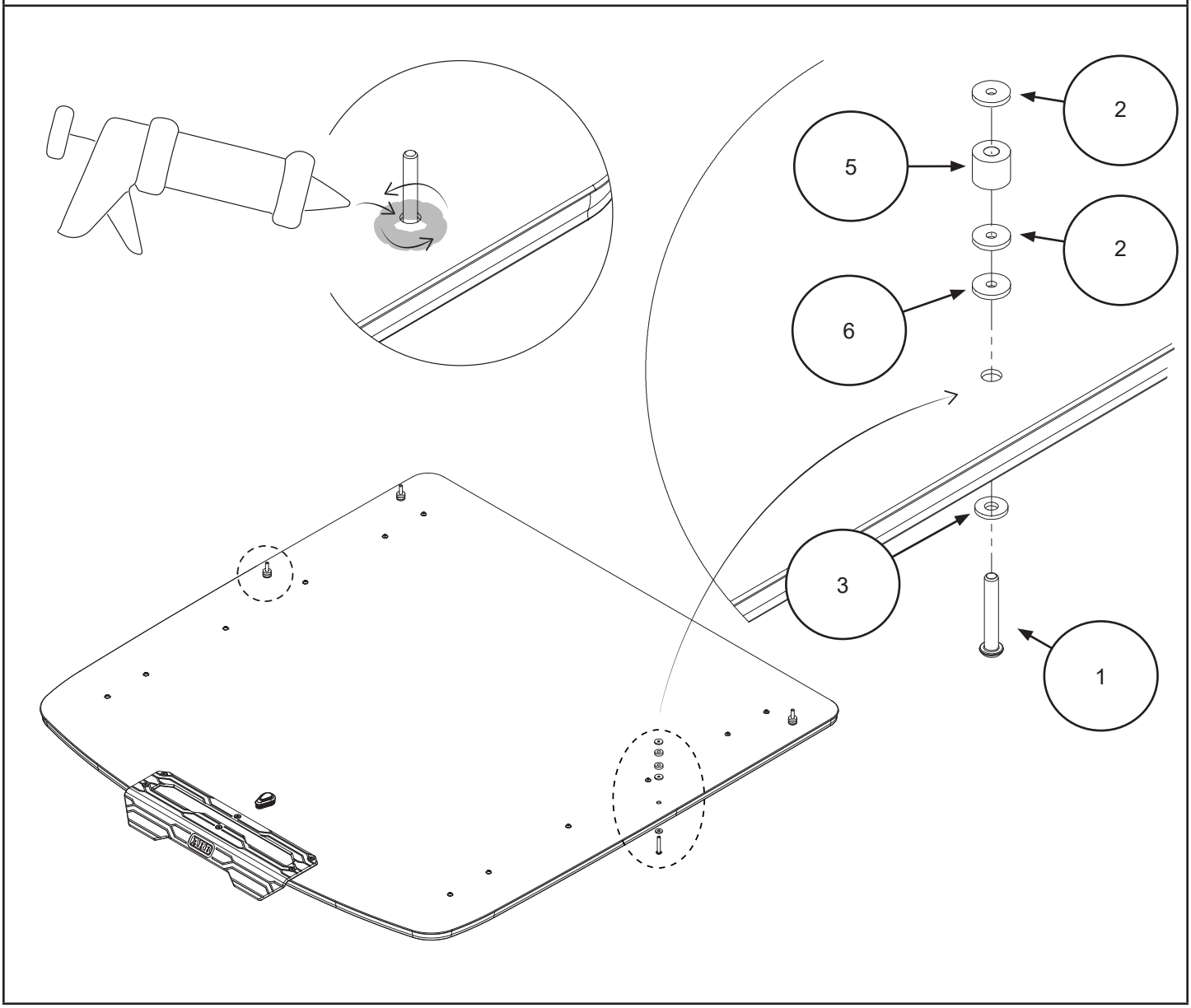
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Step 6

- Install items 1,2, 3, 5 & 6 as per illustration.
- Place a bead of silicone around the M10 fastener, completely filling the void.



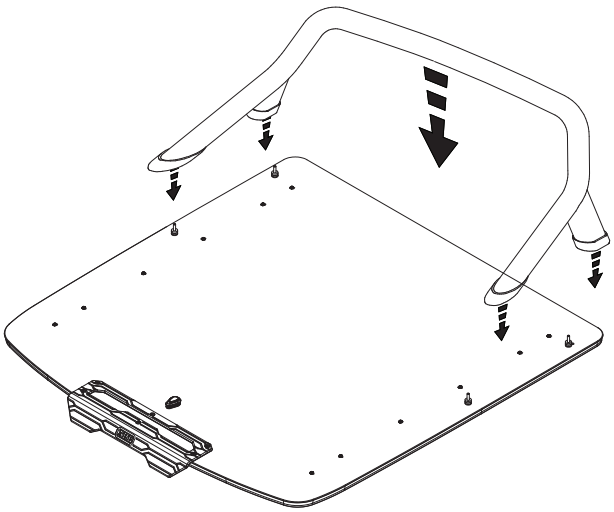
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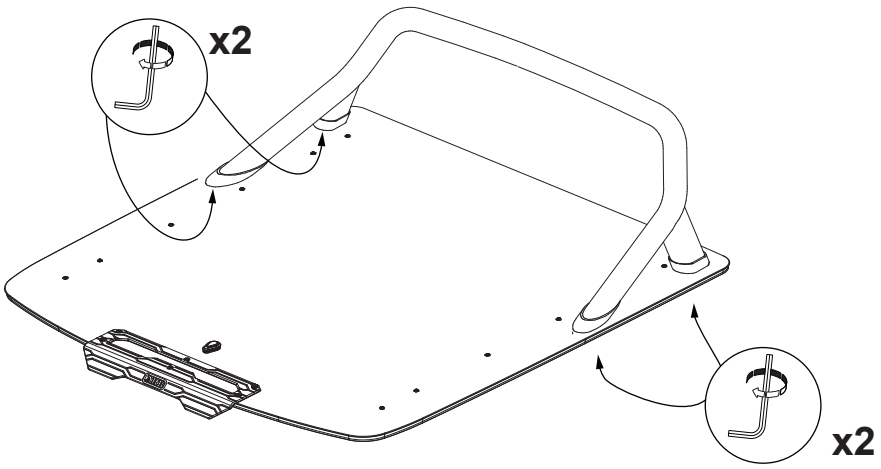
Step 7

- Place bar onto lid



Step 8

- Tighten M10 bolts (1) using 6mm hex key and torque wrench to a maximum of 9Nm (6.6Ft/Pounds).



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