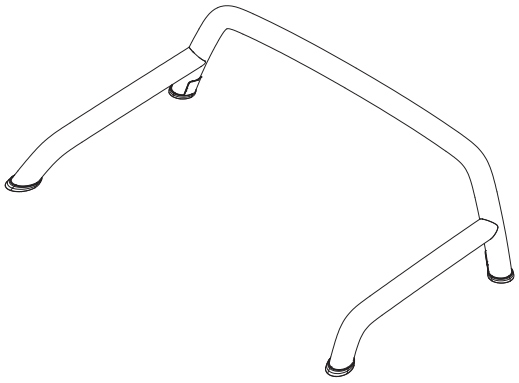
OEM Sportbar Fitting Instructions
For Ford Ranger 22+

ARB Kit #	10058258
ARB Instruction #	10058257



PRO-FORM | ARB 4X4 ACCESSORIES

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

1. Install all electrical components first (1 of 3) (electrical components are supplied seperately)
2. Install Vehicle Tub Sealing Kit (2 of 3)
3. Install vehicle tub protective products such as tub liners*
4. Install styling bar onto HardLid
5. Install the HardLid Fitting Kit (3 of 3)
6. Install the HardLid (3 of 3)
7. Install any additional accessories such as roof racks.

**HardLid is compatible with under rail and Sport Guard style tub liners. Some trimming may be required. OEM liner compatibility cannot be guaranteed. Please contact your dealer for more information.*

- HardLid is supplied with 400N Gas Struts which are suitable for an unloaded lid. Recommended maximum loading of 25 kgs when opening the lid. If you require your lid to remain open whilst loaded, you will need to purchase a Heavy Load Strut Upgrade Kit which is available through your local dealer. Please use one of the following part numbers as a reference when contacting your dealer:

ARB NZ Part #	ARB AU Part #	Gas Strut N	
10056207	176202	450N	
10056209	176201	500N	

- Read through the fitting instructions before installation of accessory.
- Check that the contents of the Fitting Kit are complete and undamaged.
- If any contents of the Fitting Kit are found incomplete or damaged they must be replaced using the specified accessory components.
- Always install the accessory following the fitting instructions. Failure to do so may cause damage to the vehicle or the accessory and void the warranty.
- Ensure all recyclable discarded vehicle/accessory components and packaging are disposed following local recycling regulations.
- Safely store and protect any removed vehicle components.
- Ensure all bare metal surfaces are protected using Automotive Bare Metal Primer and touch-up paint.
- Remove all metal swarf and dust from all vehicle surfaces.
- Ensure all fasteners are torqued to the specifications as per instruction.
- Apply any adhesives to the vehicle only when the surface temperature is between 20°C to 40°C.
- **Bedliner:** Recommended rust preventative solution be applied to vehicle surfaces before installation.

General Vehicle and Accessory Warranty Notes and Cautions
- For correct installation and proper operation of the vehicle and accessory we recommend this accessory is fitted by a qualified Technician.
- During the accessory fitment ensure all automotive safety practices and regulations are followed.
- Do not modify the vehicle in any way other than specified in these Accessory Fitting Instructions as this may void the warranty.

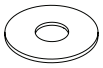
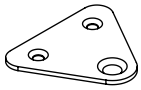
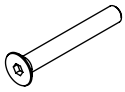
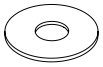
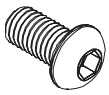
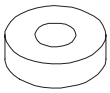
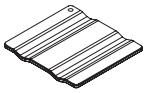
Safety Notes
- Check that all work practises comply with safety standards.
- It is advisable to seek assistance from another person when lifting heavy components.
- While using power tools ensure safe procedures are followed.
- Appropriate clothing & PPE must be worn.

In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

Kit Contents- Hardware

No.	Item Description	Quantity	Image	Part Number
1	FORD RANGER 22+ OEM BAR	1		XXXXXXXX
2	OE BAR FRONT BRACKET	2		10058255
3	M8 NYLOC	2		10053337
4	WASHER M8X19X1.2MM	6		10003717
5	OE BAR BOTTOM BRACKET	4		10058246
6	M8X60MM CSK SCREW	4		10058256
7	M6X12MM CSK SCREW	8		10053161
8	M10X15MM NYLON SPACER	4		10056322
9	WASHER M6X22X3MM EPDM	4		10056099
10	M8X16MM SCREW	4		10000108
11	WASHER 9X22X6.4MM EPDM	2		10057467
12	FRONT COVER	2		10058272
13	REAR COVER	2		10058275
14	SURFACE PRIMER	1		10051996

In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

Tools Required					
No.	**Description**	**Image**	**No.**	**Description**	**Image**
1	Drill		2	Metric Hex Key Set	
3	Metric Drill Bit Set		4	Torque Wrench	

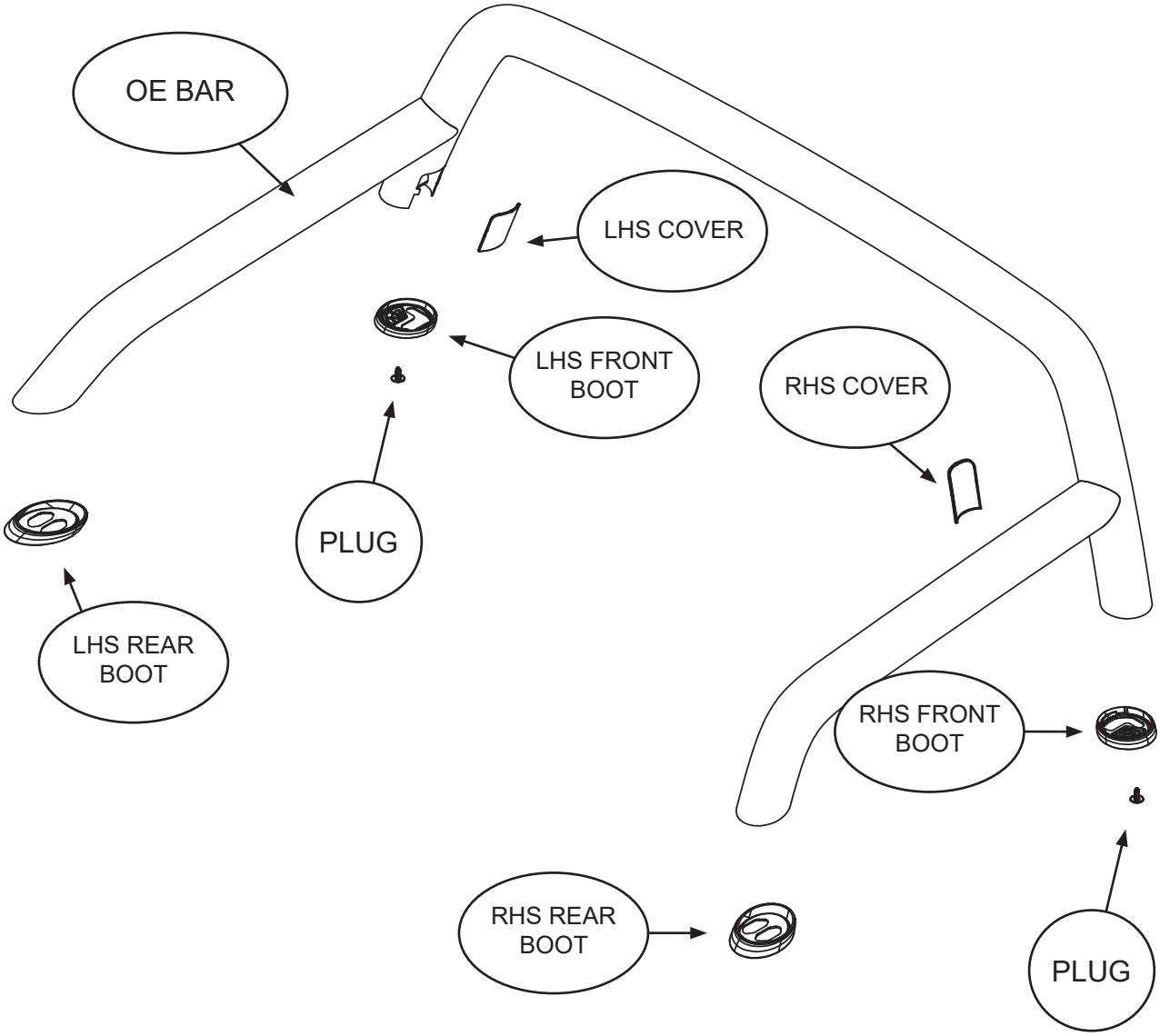
In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

Step 1

- Remove the bar from the vehicle.
- Retain the items listed below.
- Safely store the additional parts.



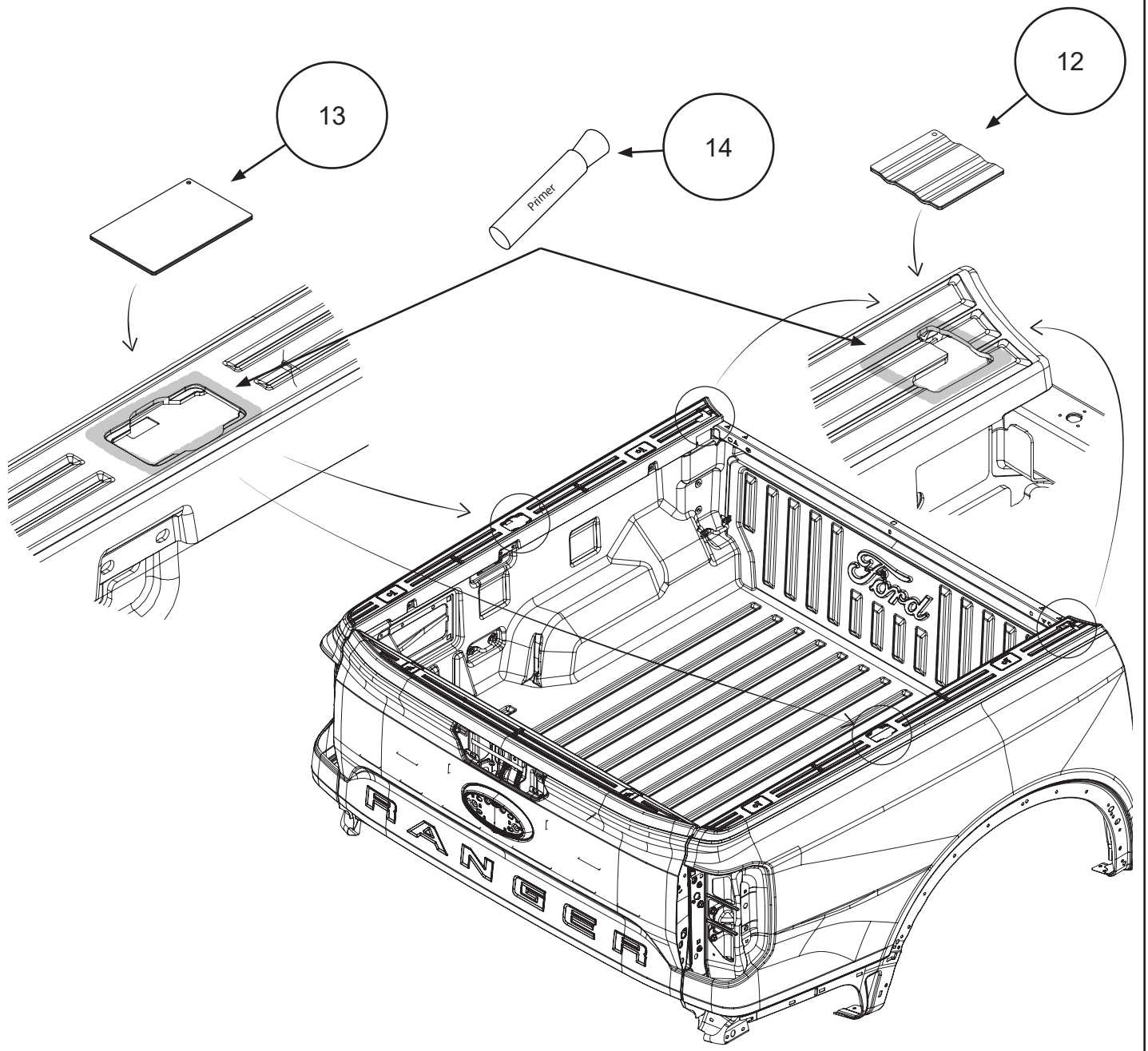
In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

Step 2

- Clean and prime the vehicle surfaces around the holes left in the plastic side rails.
- Remove the backing from the foam adhesive & cover the front corner holes using Item 12.
- Remove the backing from the foam adhesive & cover the rear holes using Item 13.



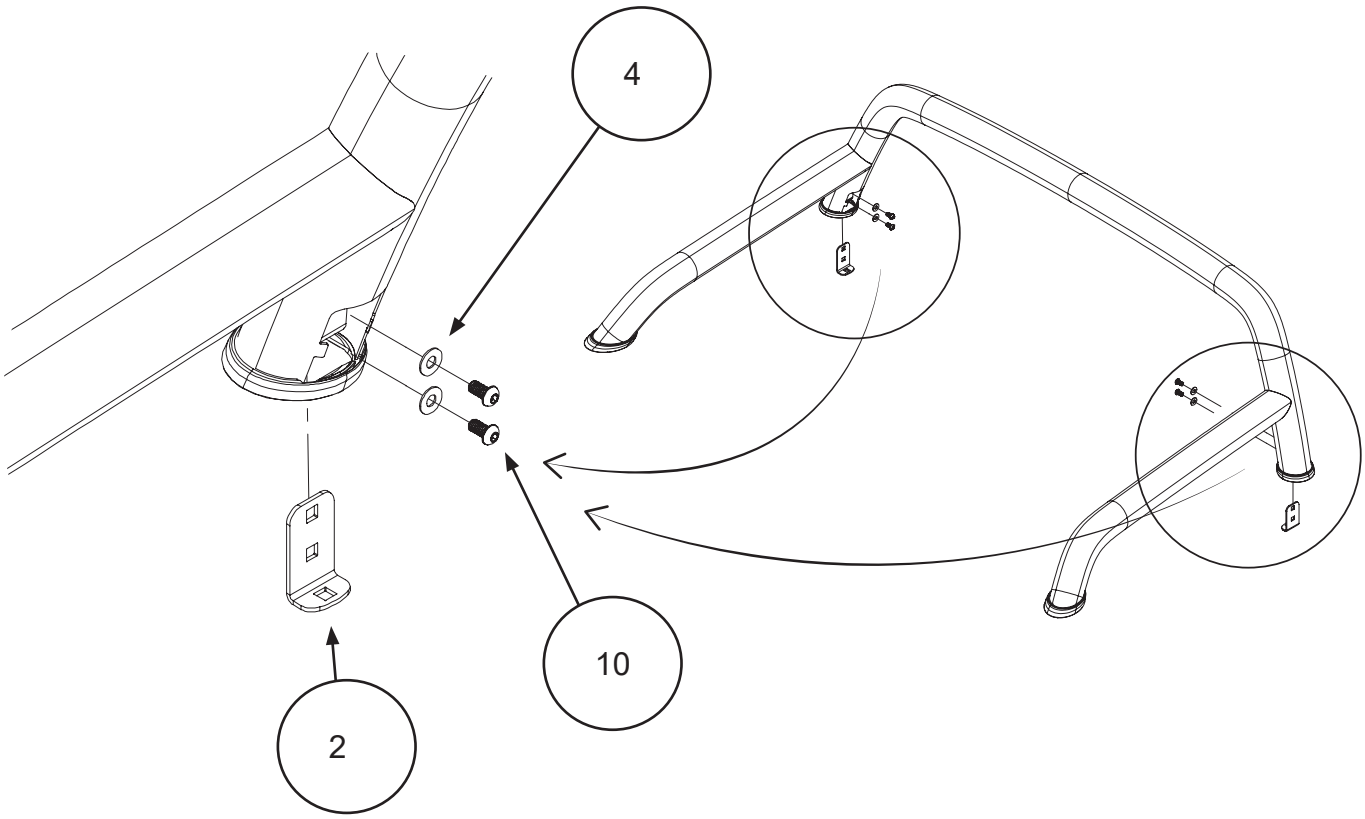
In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

Step 3

- Loosely fasten the front mounting brackets (2) using Items 4 & 10.
- Ensure the folded tap is facing inwards.
- Do not fully tighten as some adjustment may be required.



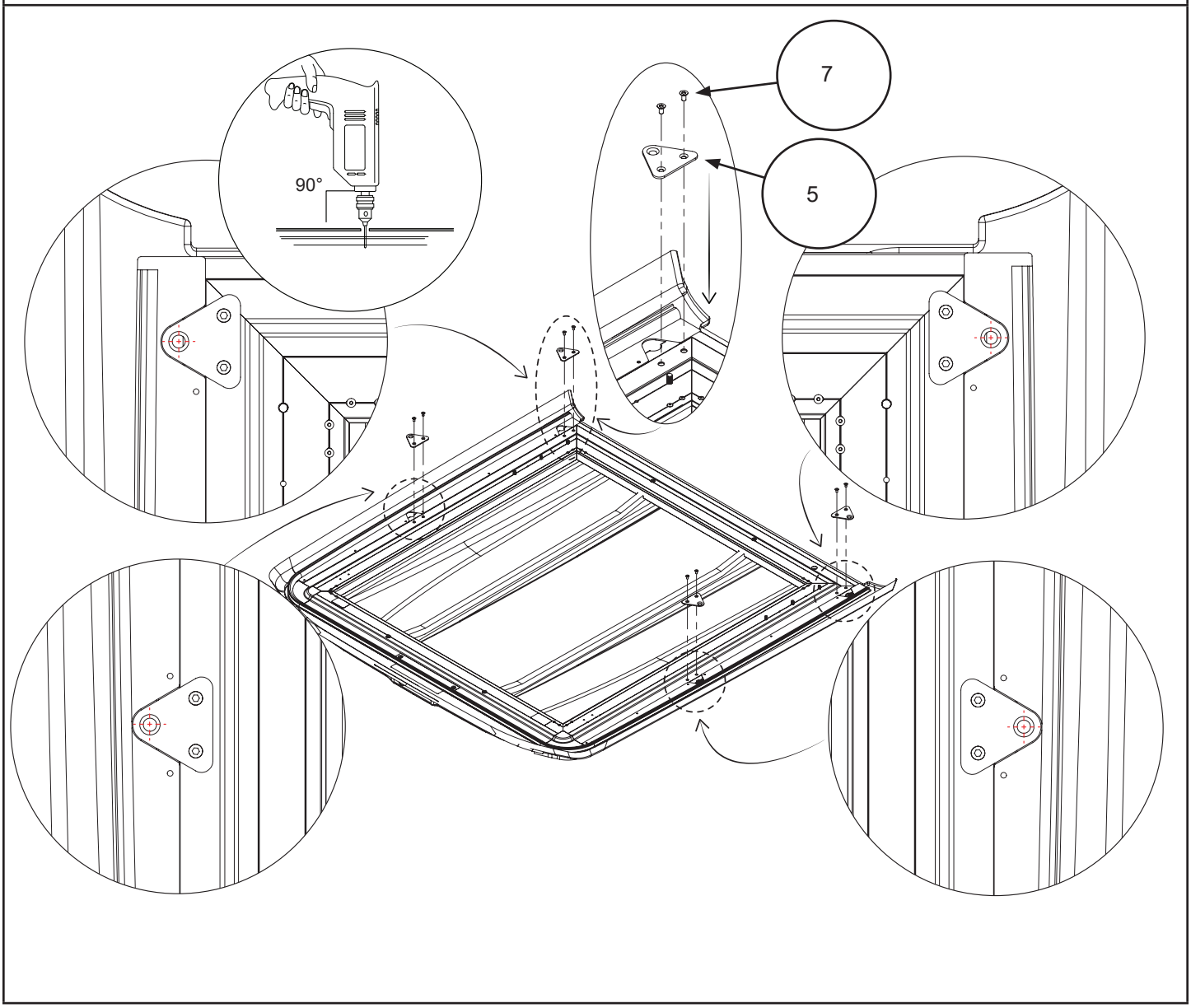
In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

Step 4

- Install items 5 & 7 as per illustration.
- Using the large countersunk hole as a guide, drill a 6mm pilot hole through the ABS lid. Ensure the pilot hole is concentric with the large countersunk hole.



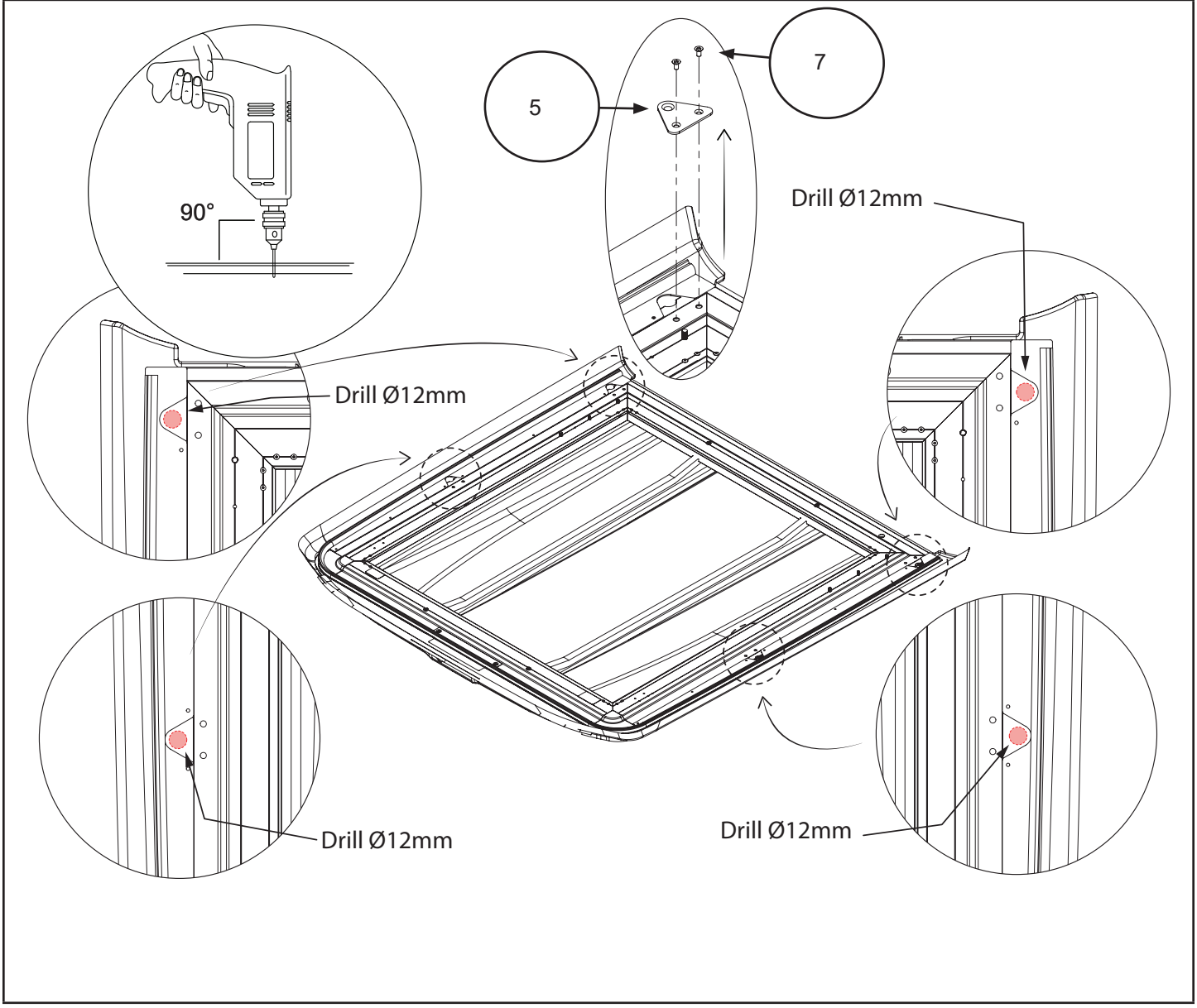
In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

Step 5

- Remove items 5 & 7
- Enlarge the 6mm pilot holes to 12mm.
- Debur the top surface of the ABS.



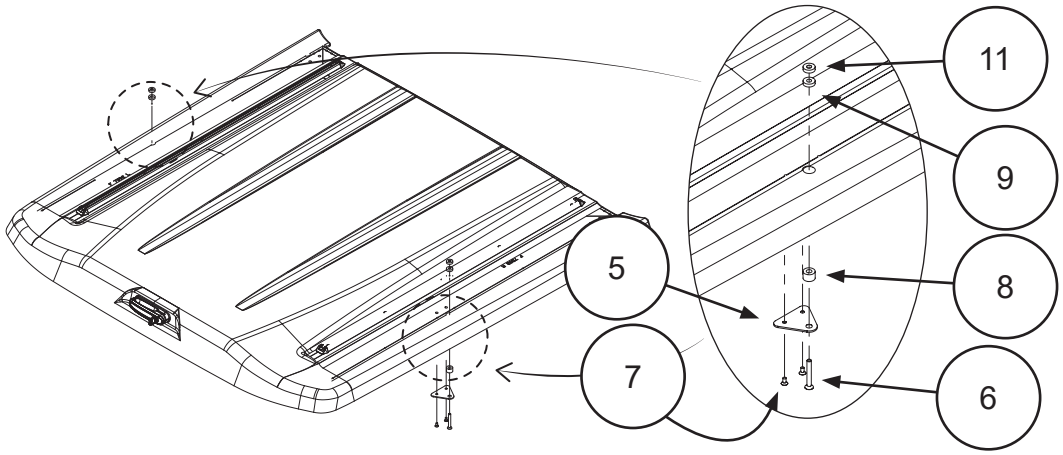
In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

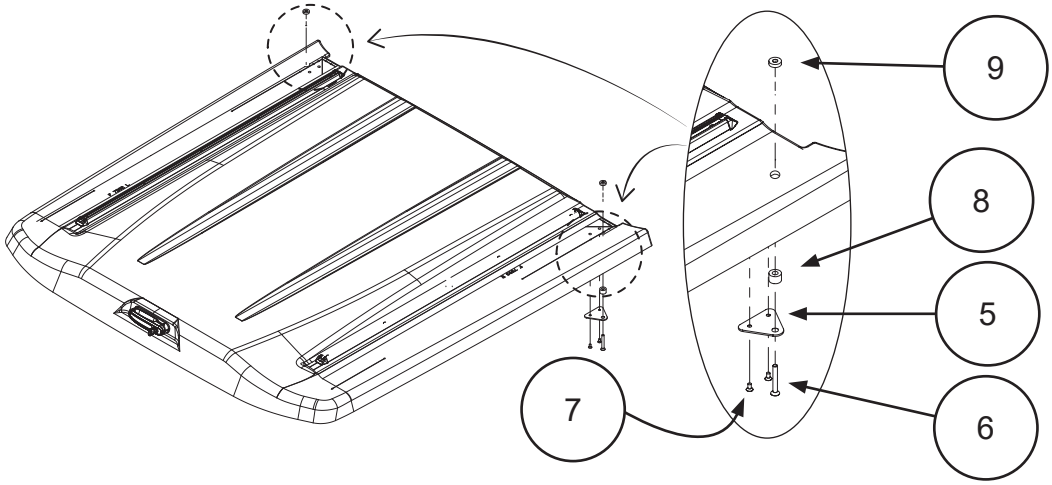
Step 6

- Install items 5, 6, 7, 8, 9 & 11 in the order shown.
- Do not fully tighten as some adjustment may be required.



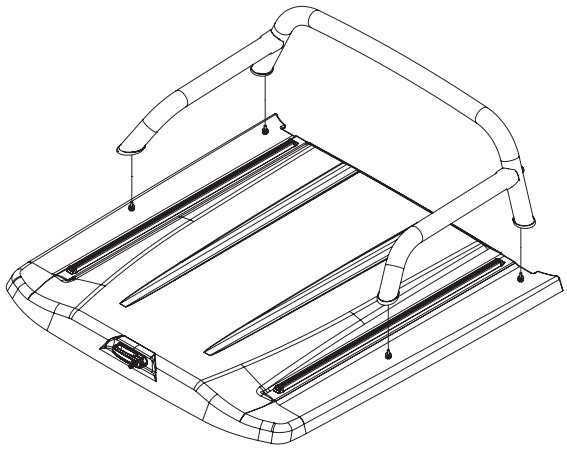
Step 7

- Install items 5, 6, 7, 8, & 9 in the order shown.
- Do not fully tighten as some adjustment may be required.



Step 8

- Place bar onto lid.
- Align the M8X60mm screws with the weld nuts within the bar.



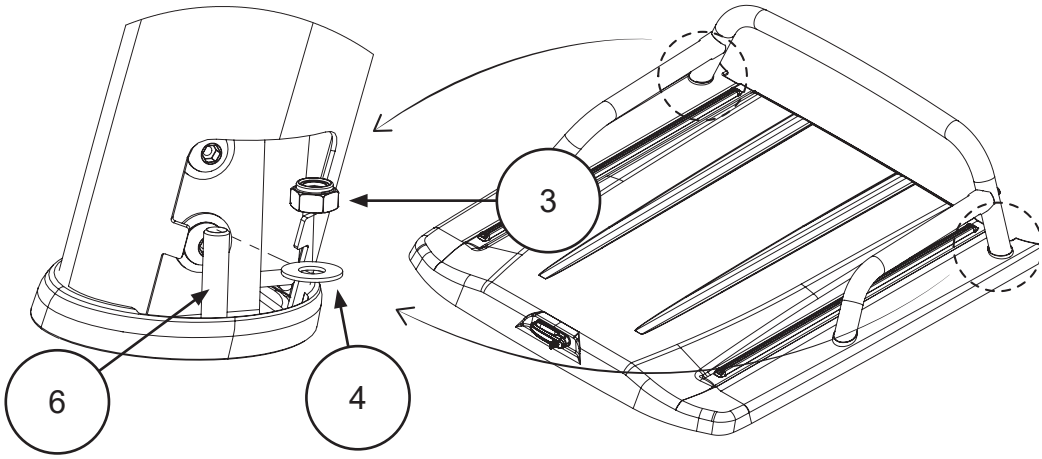
In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200

READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

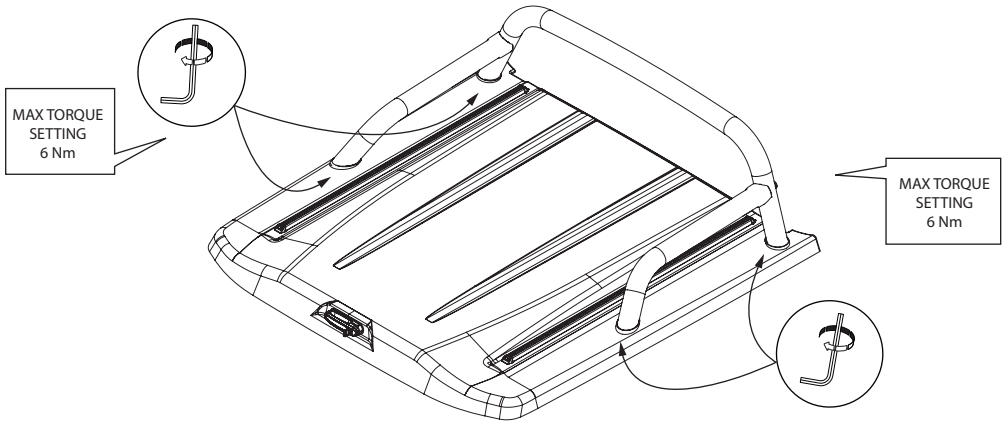
Step 9

- Install Items 3 & 4 onto Item 6, LHS & RHS.



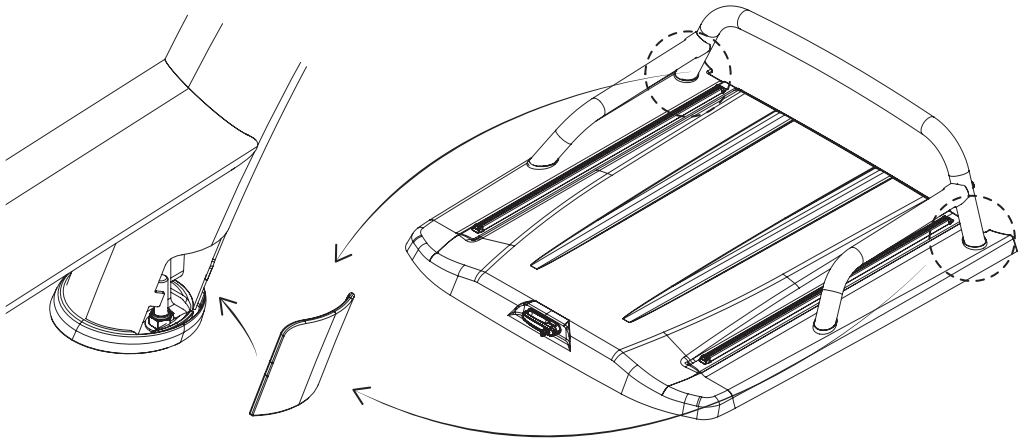
Step 10

- Tighten all fasteners to approximately 6Nm.



Step 11

- Re-install the plastic covers, LHS & RHS.



In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

ARB NZ Ltd
35 Foreman Road, Hamilton, New Zealand 3200