

Application:

Ford Falcon XR6 / XR6T (4.0 Litre I6) 5 and 6 Speed Manual Transmission

Background:

A spacer is required to ensure the CSC does not overstroke.

SPACER04 4mm Spacer

The following procedure explains the installation of the spacer.

Procedure:

- 1) Remove the transmission from the vehicle as per the OEM's procedure.
- 2) Remove the CSC from the input shaft of the transmission by removing the 2 CSC mounting bolts.
- 3) Replace CSC with new GSB537 assembly from the kit.
Note: OEM's recommend that the CSC be replaced with every new clutch kit installation.
- 4) Place the spacer in the back of the CSC. Align the bolt holes of the CSC with the spacer and put the bolts through the aligning holes. Refer picture below.
- 5) Put the CSC back over the transmission input shaft and slide it back to its home position.
- 6) Secure CSC in place by tightening to CSC bolts back to OEM torque specifications.
- 7) Install other clutch kit components as per OEM's specifications.

Bolts must align through the CSC, the spacer and secure into tapped bell housing holes.

