



Timing Notes

Relates to: DMR1671N, 4TDMR1671N

Fitted to: Holden Jackaroo 4JX1

Background:

To avoid engine starting malfunctions, it is of paramount importance that prior to any disassembly of the clutch system that the flywheel and crankshaft pulley have their positions recorded and re-installed in the same orientation. However, if their relative positions should be lost, the following recovery procedure can be followed.

Procedure:

1. At the front of the engine, line up the crankshaft pulley notch to the timing case marking to ascertain the **Top Dead Centre**.
2. The Flywheel is reinstalled with its notch at the 6'o clock configuration.
3. If reusing the ring gear from the original flywheel be sure to incorporate the heat shrink method.
4. Do not reuse the 1mm spacer under the Crank to flywheel bolt heads when installing the DMR4025 flywheel.

