



Vehicle Specific Clutch Kit Installation Notes

TBC68

Relates to: DMR2781N-CSC / DMR2781NHD-CSC / MSX-2781-CR

Fitted to: Holden VEII/VF Dual Mass Replacement Clutch

Background:

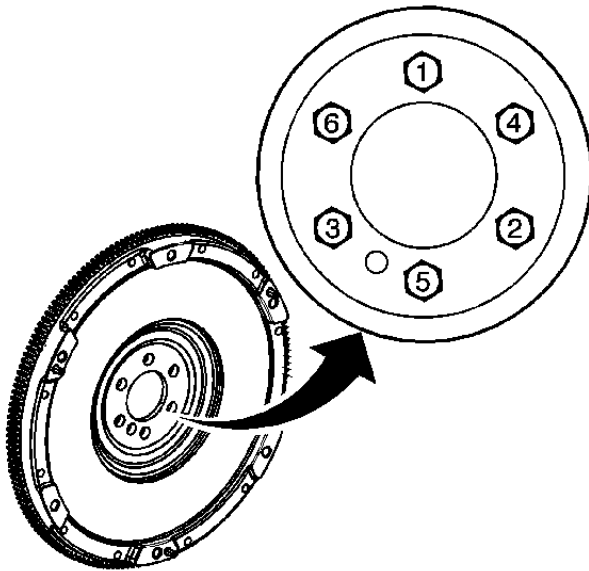
Dual Mass Replacement Flywheel bolt torque specifications vary for each vehicle application. We recommend following the OEM torque specifications for this application as per the guide below.

Solution:

Holden VE SII & VF Commodores will require the following torque procedure.

Tighten in the REVERSE order as per the below diagram in 3 torque stages.

1. First stage - 20nm
2. Second stage - 50nm
3. Third stage - 100nm





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We also recommend all cover to flywheel bolts to be fitted with the spring washers supplied and tightened to 33nm.

