Vehicle Tub Sealing Kit for Toyota Hilux 15+

Part # 10057830

Instruction # 10058177

PRO-FORM | ARB 4X4 ACCESSORIES

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READ INSTRUCTIONS CAREFULLY BEFORE COMMENCING THIS ACTIVITY.

General Notes
To aid in installation the correct order of installation needs to be followed:

1. Install all electrical components first
2. Install Vehicle Tub Sealing Kit
3. Install vehicle tub protective products such as tub liners*
4. Install styling bar onto HardLid
5. Install the HardLid Fitting Kit
6. Install the HardLid
7. Install any additional accessories such as roof racks.

**HardLid is compatible with under rail and Sport Guard style tub liners. Some trimming may be required. OEM liner compatibility cannot be guaranteed. Please contact your dealer for more information.*

- HardLid is supplied with 400N Gas Struts which are suitable for an unloaded lid. Recommended maximum loading of 25 kgs when opening the lid. If you require your lid to remain open whilst loaded, you will need to purchase a Heavy Load Strut Upgrade Kit which is available through your local dealer. Please use one of the following part numbers as a reference when contacting your dealer:

ARB NZ Part #	ARB AU Part #	Gas Strut N	
10056207	176202	450N	
10056209	176201	500N	

- Read through the fitting instructions before installation of accessory.
- Check that the contents of the Fitting Kit are complete and undamaged.
- If any contents of the Fitting Kit are found incomplete or damaged they must be replaced using the specified accessory components.
- Always install the accessory following the fitting instructions. Failure to do so may cause damage to the vehicle or the accessory and void the warranty.
- Ensure all recyclable discarded vehicle/accessory components and packaging are disposed following local recycling regulations.
- Safely store and protect any removed vehicle components.
- Ensure all bare metal surfaces are protected using Automotive Bare Metal Primer and touch-up paint.
- Remove all metal swarf and dust from all vehicle surfaces.
- Ensure all fasteners are torqued to the specifications as per instruction.
- Apply any adhesives to the vehicle only when the surface temperature is between 20°C to 40°C.
- **Bedliner:** Recommended rust preventative solution be applied to vehicle surfaces before installation.

General Vehicle and Accessory Warranty Notes and Cautions
- For correct installation and proper operation of the vehicle and accessory we recommend this accessory is fitted by a qualified Technician.
- During the accessory fitment ensure all automotive safety practices and regulations are followed.
- Do not modify the vehicle in any way other than specified in these Accessory Fitting Instructions as this may void the warranty.

Safety Notes
- Check that all work practises comply with safety standards.
- It is advisable to seek assistance from another person when lifting heavy components.
- While using power tools ensure safe procedures are followed.
- Appropriate clothing & PPE must be worn.

In producing this document ARB NZ Ltd. has relied upon information and representations made by third party suppliers and to the extent permitted by law ARB NZ accepts no responsibility for any losses, faults or damage caused to the vehicle or accessory components that occur due to a failure to properly follow these instructions.

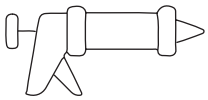
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35 Foreman Road, Hamilton, New Zealand 3200

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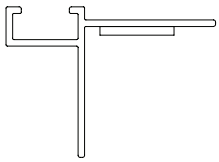
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Tools Required

No.	Description	Image	No.	Description	Image
1	Clear non-acetic silicone		2	Cleaning rags	

Kit Contents

No.	Item Description	Quantity	Image	Service Part Number
1	DRIP RAIL CHANNEL TOY HIL 15+ (1528MM)	1		10057883
2	3M Surface Primer	1		10051996
3	Alcohol Wipes	1		10051664
4	Vinyl Protection	1		HL01PK

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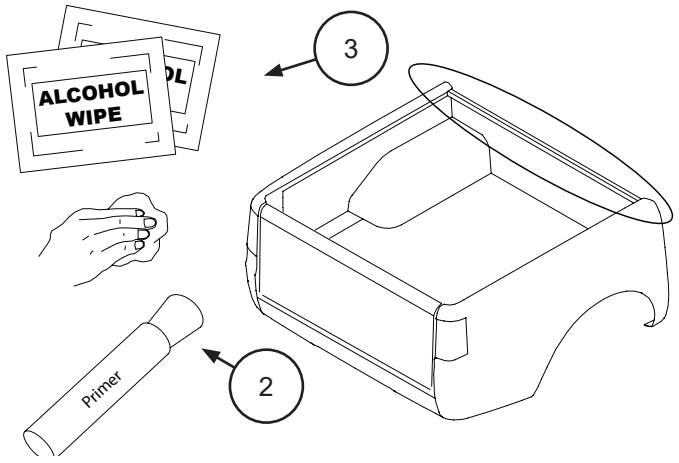
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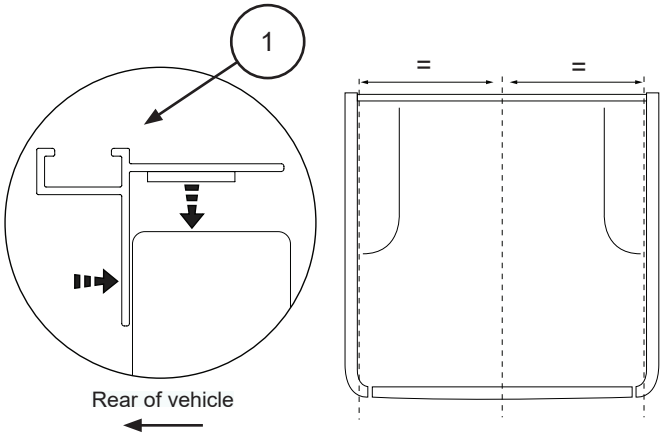
Step 1

- Thoroughly clean the front rail surface using alcohol (3).
- Prepare surface with primer (2).



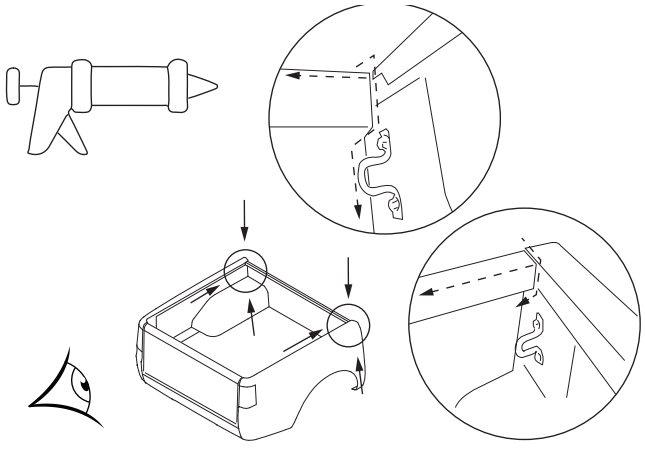
Step 2

- Align the sealing channel (1) centrally along the front rail.
- Install the sealing channel (1).
- Apply downward pressure along the length of the sealing channel.



Step 3

- Carefully examine the front corners of the vehicle deck. Take note of any gaps or voids where water ingress may occur.
- Using non-acetic silicone seal gaps & voids.
- Clean all surfaces of unwanted silicone.



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Step 4

- Install Item 4 HL01PK as per included instruction.



Note: image is reference only. Appearance may vary.

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