

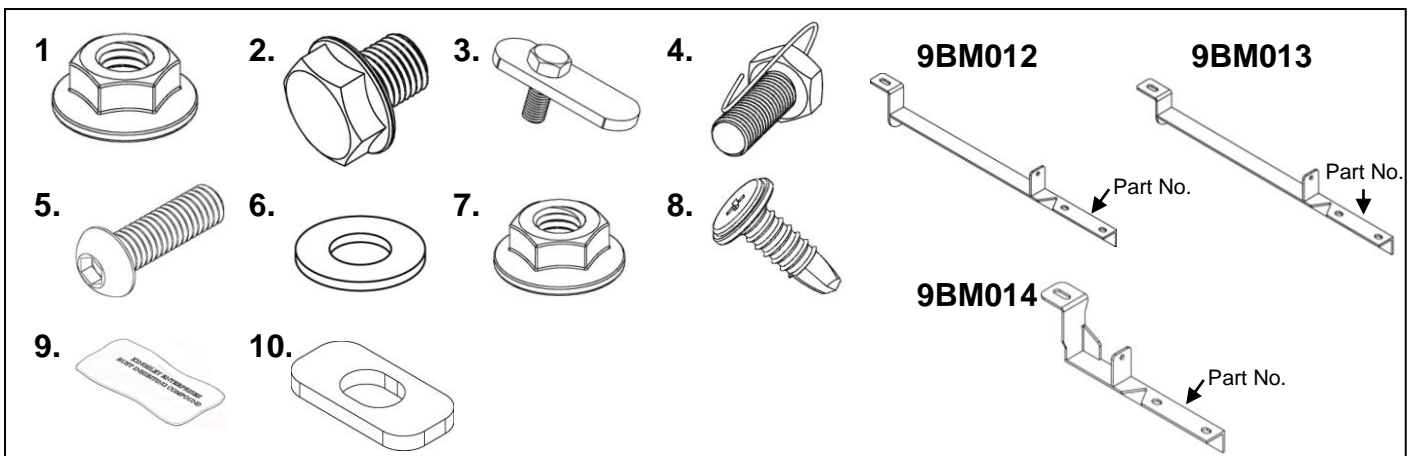
FITTING INSTRUCTIONS: SIDE STEPS

Part No: 30S404 SUBARU FORESTER SJ (Series 4) Model Commencing 01/2013



ENDCAPS: Front – Fitted with Standard **endcaps**
Rear – Fitted with Standard **endcaps**

STEPPADS: Front - 1 pair **PLAIN**
Rear - 1 pair **PLAIN**



HARDWARE KIT CONTENTS		
ITEM NO.	DESCRIPTION	QTY
1	M8 Flange Nut	6
2	M8 x 11 Flange Bolt	12
3	M8 x 20 Rail Bolt	2
4	M8 x 20 Wire Bolt	4
5	M6 x 30 Button Head Cap Screw	6

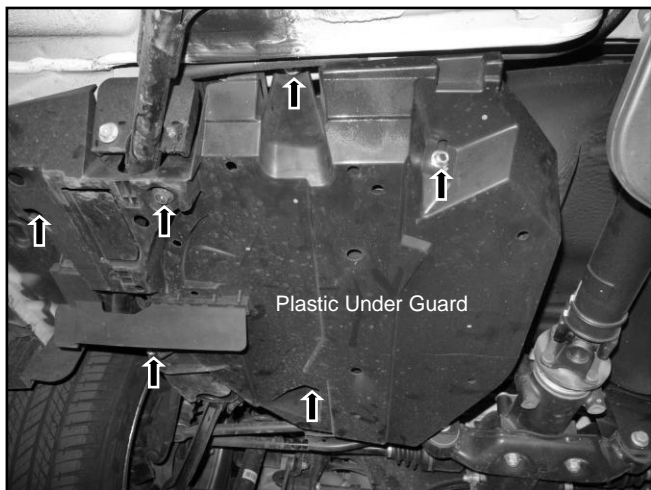
ITEM NO.	DESCRIPTION	QTY
6	M6 Flat Washer	6
7	M6 Flange Nut	6
8	Self Drilling Screw	16
9	Rust Inhibitor	1
10	M8 Spacer	6

STEPBOARD BRACKETS		
PART NO.	DESCRIPTION	QTY
9BM012	Front Common Bracket	2
9BM013	Centre Common Bracket	2
9BM014	Rear Common Bracket	2
-	-	-
-	-	-

BEFORE INSTALLATION: PLEASE READ THESE INSTRUCTIONS CAREFULLY BEFORE INSTALLATION, PAYING SPECIAL ATTENTION TO ALL 'NOTES'. FAILURE TO DO SO MAY RESULT IN DAMAGE OF PARTS AND/OR INJURY TO INSTALLER OR CUSTOMER.

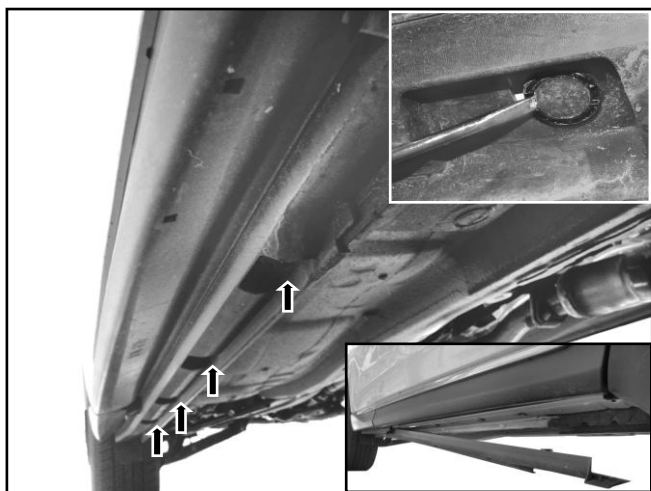
TOOLS REQUIRED: • TAPE MEASURE • 10, 12 & 13MM SOCKET & RATCHET • 10MM & 13MM RING/OPEN SPANNER
• 4MM ALLEN KEY • TORQUE WRENCH • DRILL • 3 & 6.5MM DRILL BITS • FLAT SCREWDRIVER
• MARKING PEN

FITTING PROCEDURE: Approx. fitting time 80 mins

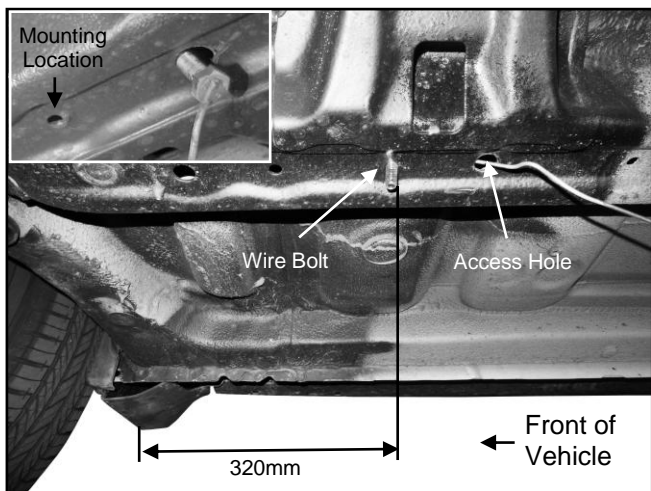


Move to the R/H (Driver's) side of the vehicle.

Step 1. Locate the plastic under guard situated in front of the rear axle. Remove the plastic under guard from the vehicle and retain the 4x bolts and 2x flange nuts for reassembly in **Step 12**.

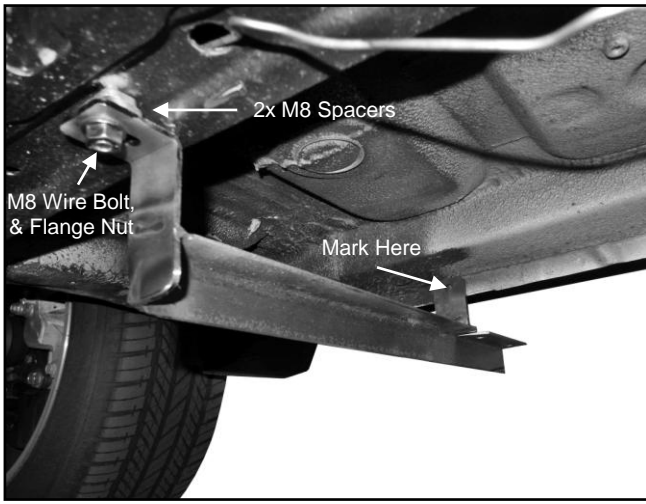


Step 2. Locate the 4x plastic sill cover clips and remove with a flat screwdriver by gently levering out. Retain the 4x plastic clips for reassembly in **Step 12**.



Step 3. Locate the front bracket mounting location, approximately 320mm from the front wheel arch.

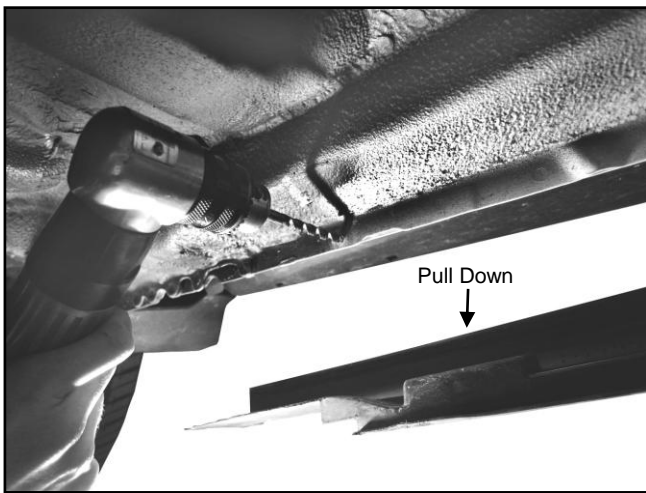
Insert one M8x20 Wire Bolt **[Item 4]** through the larger access hole and then into the mounting location.



Step 4. Position the Common Front Bracket [9BM012] on the vehicle with two M8 Spacers [Item 10] by fastening the rear mounting location to the M8x20mm Wire Bolt using one M8 Flange Nut [Item 1].

Note: Finger tighten only.

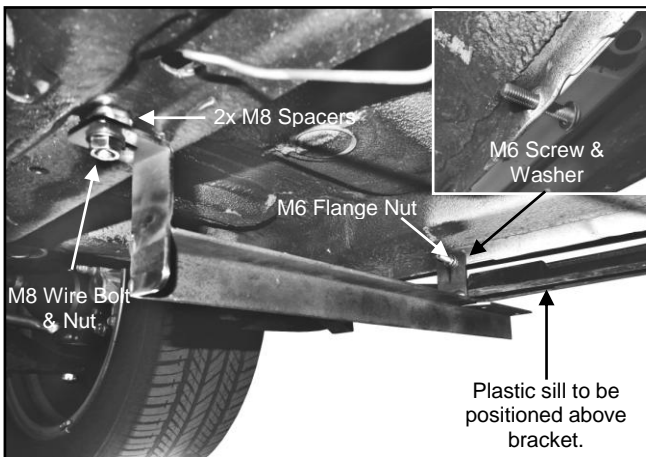
Position the brackets front mounting plate against the vehicle sill, and after ensuring the bracket is level and square, mark the front mounting hole location.



Step 5. Remove the bracket and M8 spacers from the vehicle. Drill a pilot hole using a Ø3mm drill bit, then open the hole using a Ø6.5mm drill bit.

IMPORTANT: Do NOT drill through the plastic sill cover, pull the plastic sill cover down while drilling.

Apply Rust Inhibitor [Item 9] to the drilled hole.

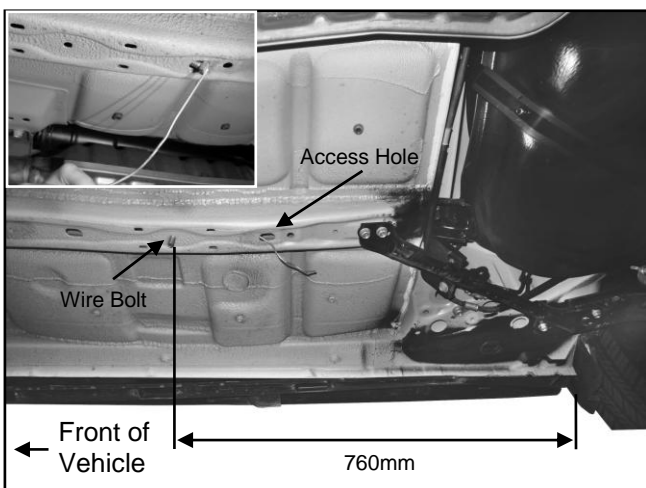


Step 6. Insert one M6x30 Button Head Cap Screw [Item 5] and one M6 Flat Washer [Item 6] into the drilled hole.

Loosely fasten the Common Front Bracket [9BM012] to the vehicle sill using one M6 Flange Nut [Item 7].

Reinstall the two M8 Spacers removed in **Step 5** and secure the rear of the bracket to the vehicle using one M8 Flange Nut [Item 1].

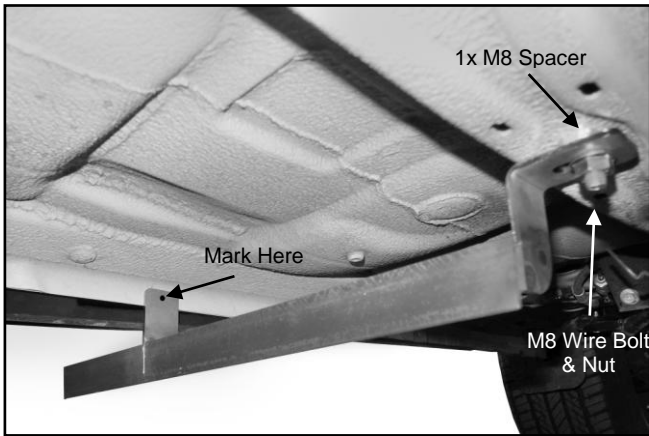
Tighten M8 fasteners to **Max Torque 13 Nm**.
Tighten M6 fasteners to **Max Torque 10 Nm**.



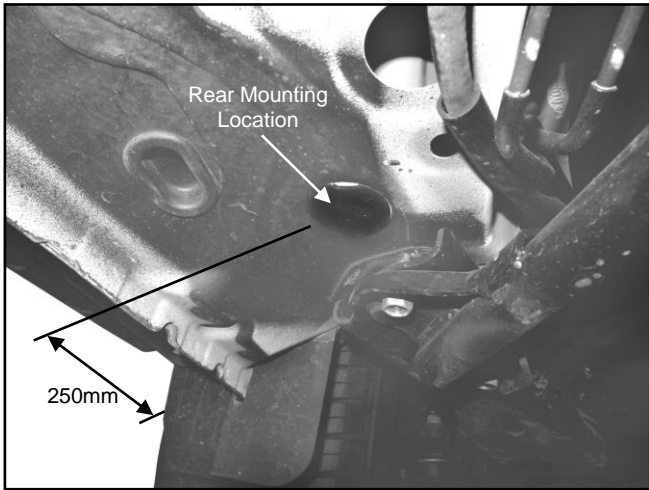
Step 7. Move to the centre of the vehicle.

Locate the centre bracket mounting location, approximately 760mm from the rear wheel arch.

Insert one M8x20 Wire Bolt [Item 4] through the larger access hole and then into the mounting location.



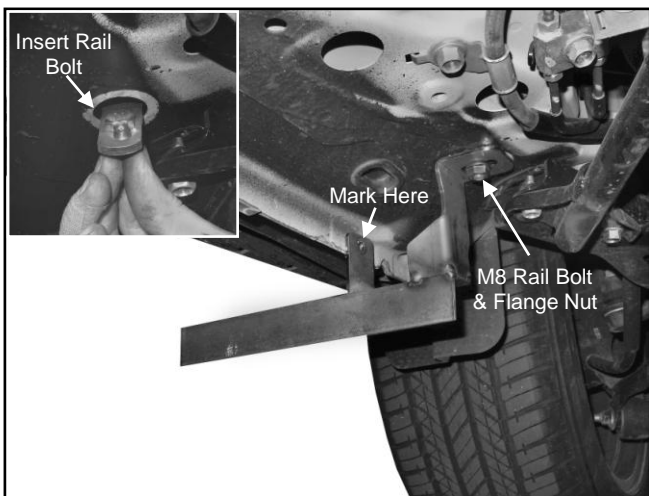
Step 8. Repeat **Steps 4 to 6** for Centre Common Bracket [9BM013] using only one M8 Spacer [Item 10].



Step 9. Move to the rear of the vehicle.

Locate the centre bracket mounting location, approximately 250mm from the rear wheel arch.

Remove the rubber plug from the chassis and discard.



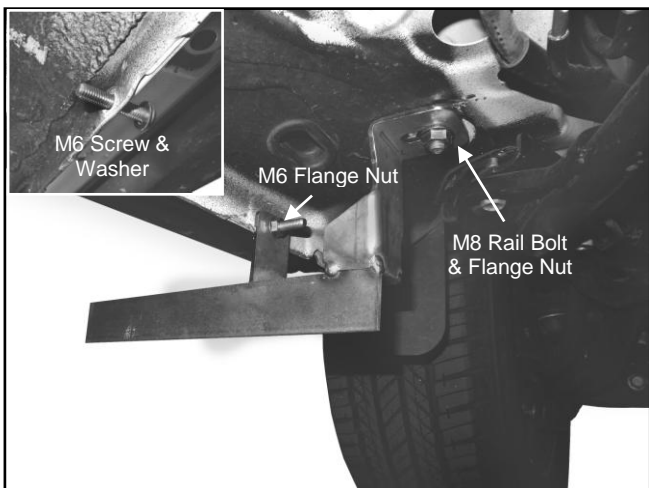
Step 10. Insert one M8x20 Rail Bolt [Item 3] into the mounting hole.

Position the Common Rear Bracket [9BM014] by loosely fastening the rear mounting location to the M8x20 Rail Bolt using one M8 Flange Nut [Item 1].

Note: Finger tighten only.

Position the brackets front mounting plate against the vehicle sill, and after ensuring the bracket is level and square, mark the front mounting hole location.

Repeat **Step 5** to drill the hole.



Step 11. Insert one M6x30 Button Head Cap Screw [Item 5] and one M6 Flat Washer [Item 6] into the drilled hole.

Loosely fasten the Common Rear Bracket [9BM014] to the vehicle sill using one M6 Flange Nut [Item 7].

Secure the rear of the bracket to the vehicle using one M8 Flange Nut [Item 1].

Tighten M8 fasteners to **Max Torque 13 Nm**.
Tighten M6 fasteners to **Max Torque 10 Nm**.



Step 12. Refit plastic under guard removed in **Step 1** using the 4x bolts and 2x flange nuts that were retained.

Refit the 4x plastic sill cover clips removed in **Step 2** by placing the clip in the hole then pushing the centre part to lock in place.

Tidy up the wire bolts by pushing the excess wire inside the access hole.



Step 13. OPTIONAL: Step pads can be installed on board. As a guide fit step pads under door centres, using four self-drilling screw **[Item 8]** per step pad.



Step 14. Install Stepboard to all brackets using 2x M8x11 Flange Bolt **[Item 2]** per bracket. Position Stepboard 5-10 mm behind front mud flap.

Tighten all M8 bolts to 13 Nm.

15. Now complete Steps 1 – 14 for the L/H (Passenger) side of vehicle.

- Place “**KINGSLEY SIDE STEP Warranty**” on customer’s front seat
- Clean the side steps if necessary using PH - Neutral soapy water **ONLY**