

**FITTING INSTRUCTIONS**

**Part No: 30T385  
TOYOTA KLUGER  
Model Commencing 2007**

**ENDCAPS:** Front - **fitted with** Standard **endcaps**  
Rear - **fitted with** Standard **endcaps**

**STEPPADS:** Front - 1 pair with '*INTEGRA*' label  
Rear - 1 pair **PLAIN**

HARDWARE KIT CONTENTS		
ITEM NO.	DESCRIPTION	QTY
1	M6 x 20mm Bolt	6
2	¼" x 9/16" 18g Flat Washer	6
3	M6 Flange Nut	6
4	6mm Rail Bolt	2
5	Wire and Bolt	2
6	M8 Rubber washer	2

ITEM NO.	DESCRIPTION	QTY
7	M8 Flange Nut	6
8	M8 Flat Washer	2
9	3mm Rail Bolt	2
10	8Gx12mm truss HD SDS	16
11	M8 x 11mm Flange Bolt	12
12	Rust Inhibitor	1

STEPBOARD BRACKETS		
PART NO.	DESCRIPTION	QTY
9AL103	Front Drivers Bracket	1
9AL104	Front Passengers Bracket	1
9AL105	Centre Bracket Common	2
9AL106	Rear Drivers Bracket	1
9AL107	Rear Passengers Bracket	1
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**BEFORE INSTALLATION:** PLEASE READ THESE INSTRUCTIONS CAREFULLY BEFORE INSTALLATION, PAYING SPECIAL ATTENTION TO ALL 'NOTES'. FAILURE TO DO SO MAY RESULT IN DAMAGE OF PARTS AND/OR INJURY TO INSTALLER OR CUSTOMER.

**TOOLS REQUIRED:** • ELECTRIC DRILL OR EQUIV • 6.5MM & 3MM DRILL BITS • PHILLIPS TIP INSERT BITS • TAPE MEASURE  
• 10MM & 13MM SOCKET & RATCHET • 10MM & 13MM RING/OPEN SPANNER • TORQUE WRENCH  
• CENTRE PUNCH.

**FITTING PROCEDURE**    **APPROX. FITTING TIME: 90min**

**NOTE:** The SIDE STEPS have been assembled with the hex nuts already inserted into the board channels for your convenience. For now, lay them in a safe place to prevent damage and fit the brackets as per instructions below.



Figure 1

**Step 1. Move to the R/H (Driver) side of the vehicle.** Remove plastic under body cover. Retain all clips, nuts and screws.

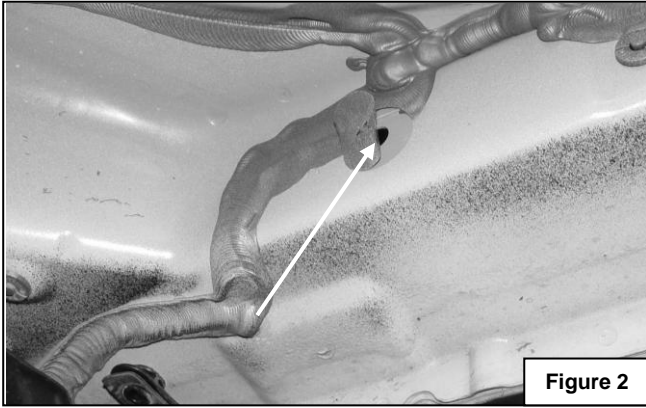


Figure 2

**Step 2.** Locate front bracket mounting position approx 270mm from front wheel arch. Remove sticker to reveal mounting location.

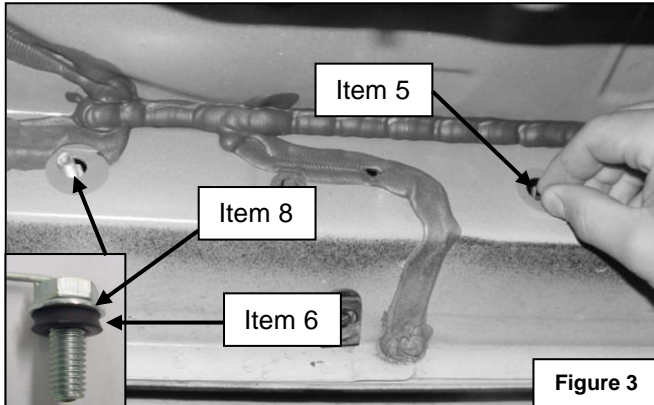


Figure 3

**Step 3.** Arrange wire and bolt as indicated, insert through hole located approx. 210mm from front mounting location. Finger tighten flange nut (item 7).

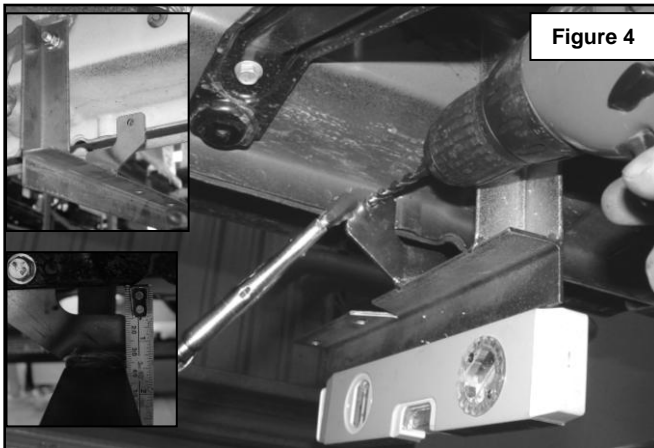


Figure 4

**Step 4.** Position front drivers bracket (9AL103) level and square and mark position for hole by clamping bracket level. Drill from inside using hole from the plate for guide, drill  $\text{\O}6.5\text{mm}$ . Apply rust inhibitor (item 12) to the raw metal edges. Ensure bracket is level and fasten using Items 1, 2 and 3.

Now fasten M8 flange nut to 13Nm  
M6 flange nut to 7Nm.

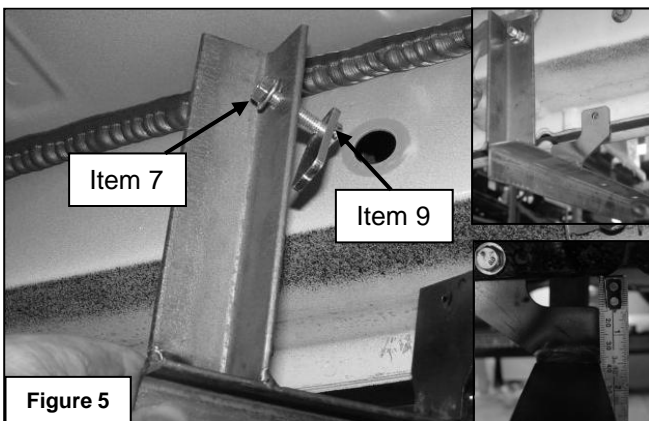


Figure 5

**Step 5.** Locate centre mounting position approx 790mm from front wheel arch. Using Item 9 secure common centre bracket (9AL105) finger tighten using M8 flange nut (item 7). Square/level bracket and drill as per step 4. Apply rust inhibitor (item 12) to the raw metal edges. Ensure bracket is level and fasten using Items 1, 2 and 3.

Now fasten M8 flange nut to 13Nm  
M6 flange nut to 7Nm.

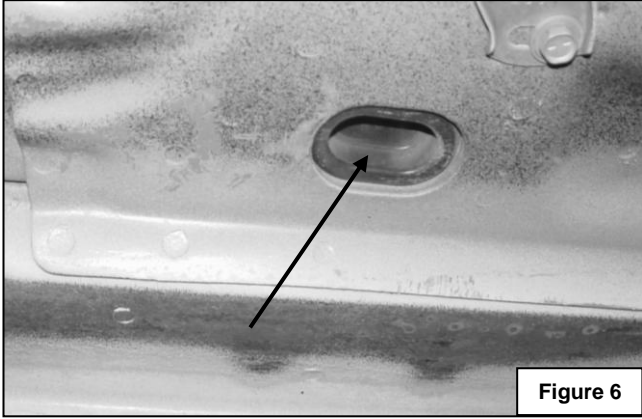


Figure 6

**Step 6.** Locate rear mounting position, remove oval bung, located approx. 250mm from rear wheel arch and discard.

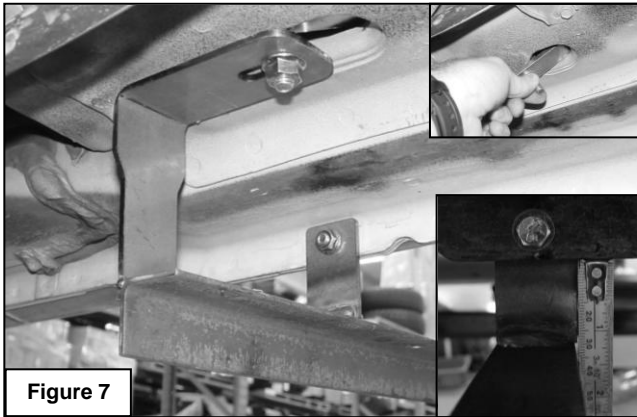


Figure 7

**Step 7.** Insert 6mm rail bolt (item 4) in oval hole. Secure rear drivers bracket (9AL106), finger tighten using M8 flange nut (item 7). Ensure the bracket is square mark hole position drill  $\text{\O}3\text{mm}$  pilot hole, open up to  $\text{\O}6.5\text{mm}$ . Apply rust inhibitor (item 12) to the raw metal edges. Ensure bracket is level and fasten using Items 1, 2 and 3.

Now fasten M8 flange nut to 13Nm  
M6 flange nut to 7Nm.

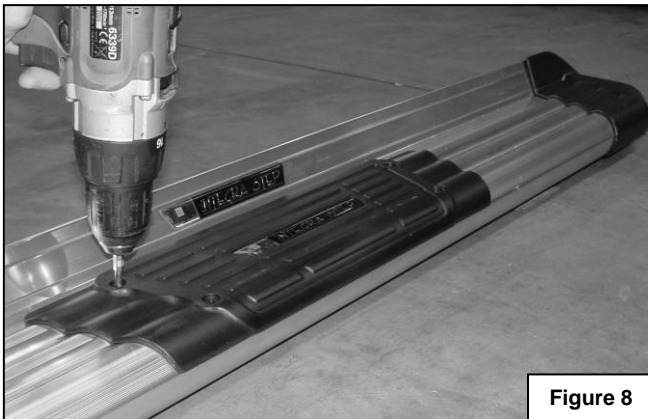


Figure 8

**Step 8. Optional:** You can now sit and mark the position of the step pads on the side step. Note: Location of step pads is at the discretion of the customer – As a guide fit the step pads under door centres. Use 8Gx12mm SDS (item 10) to secure.

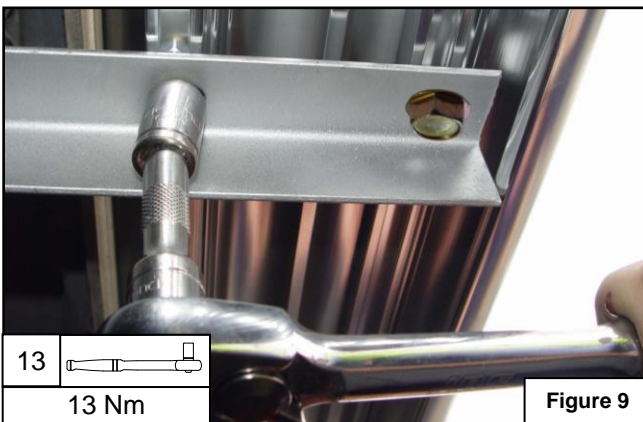


Figure 9

**Step 9.** Lift the Side Step back onto the brackets and position in the centre of the wheel arches. Secure the side step to the brackets using two M8 x 11mm flange bolts per bracket (item 11) picking up nuts in the channels of the Side Step. Finger tighten only. (See fig.9)

**Step 10.** Check that the Side Step is pushed in and parallel to the sill. Finally tighten all nuts and bolts before using the Side Step. Recommended max torque: **13Nm**.

**Step 11. Now complete steps 1 – 10 for the L/H (Passenger) side of vehicle.**

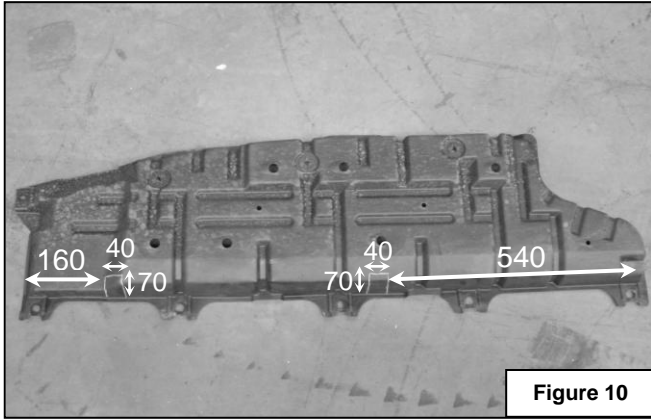


Figure 10

**Step 12.** Mark drivers side under body plastic cover as indicated. Cut using wiss snips or hack saw. Re-fit to vehicle using original clips, nuts and screws.

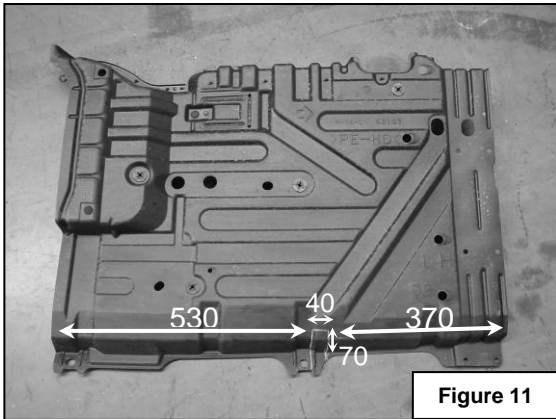


Figure 11

**Step 13.** Mark rear passengers side under body plastic cover as indicated. Cut using wiss snips or hack saw. Re-fit to vehicle using original clips, nuts and screws.

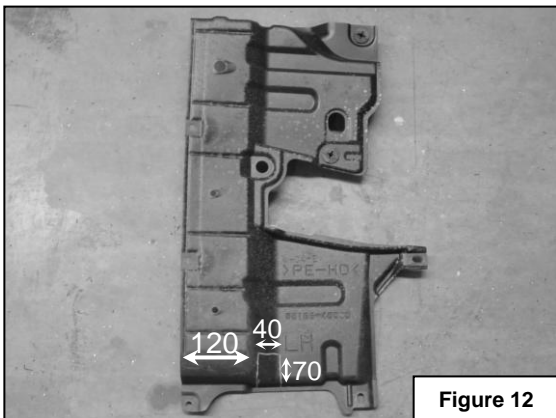


Figure 12

**Step 14.** Mark front passengers side under body plastic cover as indicated. Cut using wiss snips or hack saw. Re-fit to vehicle using original clips, nuts and screws.

- Place “KINGSLEY SIDE STEP Warranty” on customer’s front seat
- Clean the side steps if necessary using PH - Neutral soapy water ONLY

## ***Your Integra Steps are now ready for use***

*In accordance with our policy of total quality commitment and customer service, we invite you to contact us on our toll free hotline should you have any questions*

**Telephone: (02) 8700 0400 or Toll Free 1800 654 767**

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