

Kingsley

STEPBOARDS®

FITTING INSTRUCTIONS

Part No: 18N240

NISSAN PATROL Cab Chassis

GU Series 6 (with Flares)

Model Commencing 2007

END CAPS / MUDFLAPS: Front – 1pair **Plastic BULLNOSE**
Rear – 1pair **Plastic UPSWEPT**

HARDWARE KIT CONTENTS		
PART NO.	DESCRIPTION	QTY
1	M8 x 11mm Flange Bolt	8
2	M8 x 20mm Flange Bolt	8
3	M8 x 14mm Bolt	8

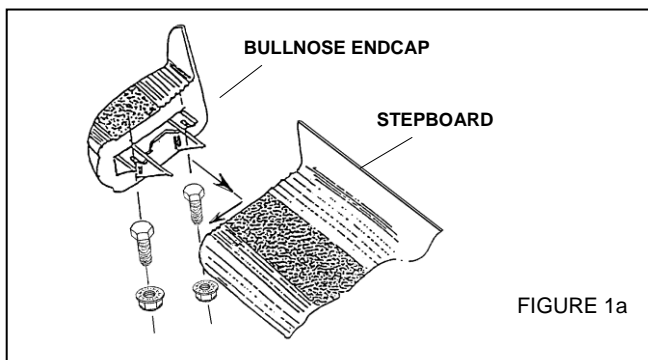
PART NO.	DESCRIPTION	QTY
4	M8 hex nut	8
5	M8 Flange nut	8

BRACKETS		
PART NO.	DESCRIPTION	QTY
9AP024	Common bracket	4

BEFORE INSTALLATION: PLEASE READ THESE INSTRUCTIONS CAREFULLY BEFORE INSTALLATION, PAYING SPECIAL ATTENTION TO ALL 'NOTES'. FAILURE TO DO SO MAY RESULT IN DAMAGE OF PARTS AND/OR INJURY TO INSTALLER OR CUSTOMER.

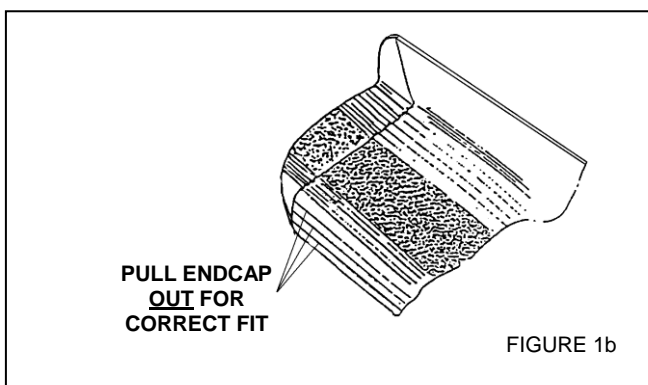
TOOLS REQUIRED: • TAPE MEASURE • 13MM SOCKET & RATCHET • 13MM RING/OPEN SPANNER • TORQUE WRENCH.

FITTING PROCEDURE



1. **Assemble the side step as follows:**
Attach a moulded End Cap to one side step using two M8 x 14mm bolts (gold colour) [Item 3] and two M8 flange nuts [Item 5], **See figure 1a.**

IMPORTANT: BEFORE YOU TIGHTEN THE ENDCAP, MAKE SURE THAT YOU PULL THE ENDCAP OUT SO THAT THE ENDCAP EDGE FULLY COVERS THE RAISED FEATURES ON THE SIDE STEP EDGE, **See figure 1b.**



2. Slide into each of the underside channels of the side step two M8 hex nuts [Item 4], that is, four per side step

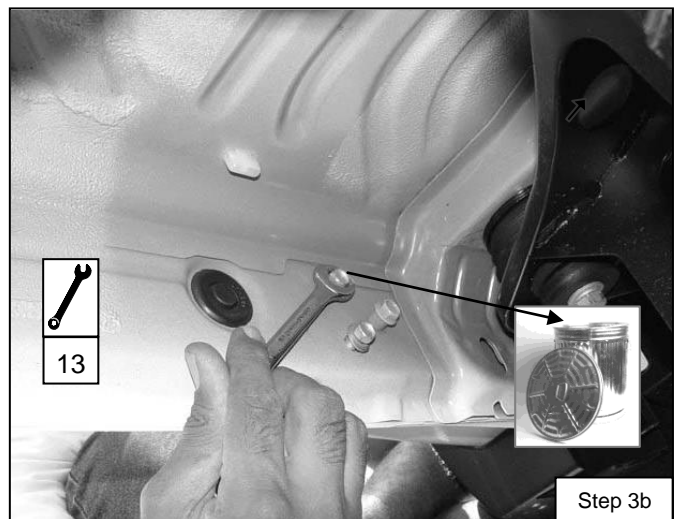
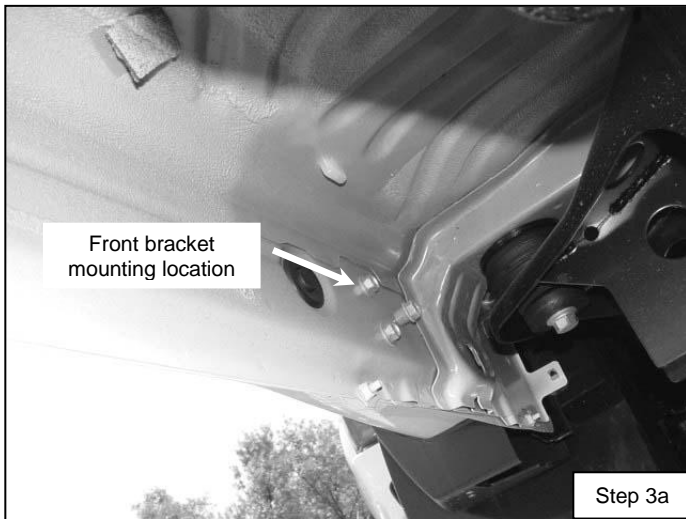
Repeat for the remaining board and place the step boards in a safe place to prevent damage.

3. Move to the R/H (Driver's side) of the vehicle and proceed as follows.

3a. Locate front mounting location approx. 400mm from the front mudflap.

3b. Remove the two bolts in the mounting locations and discard.

3c. Attach the front brackets [9AP024] using two M8x20mm flange bolts [Item 2]. Finger tighten only at this stage.



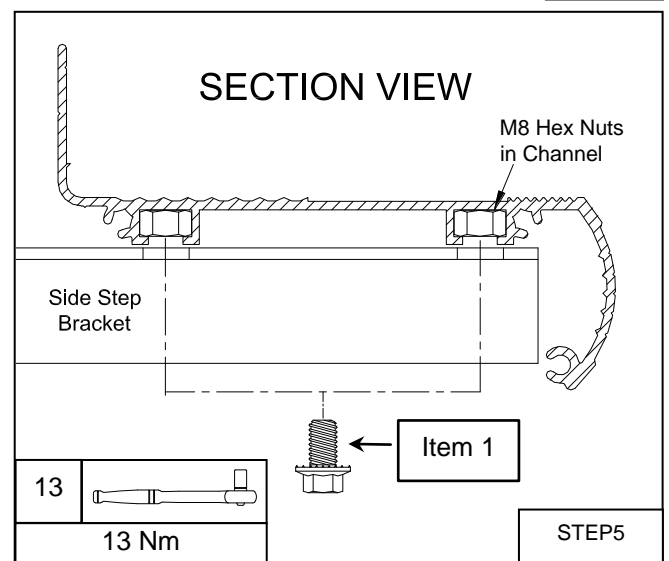
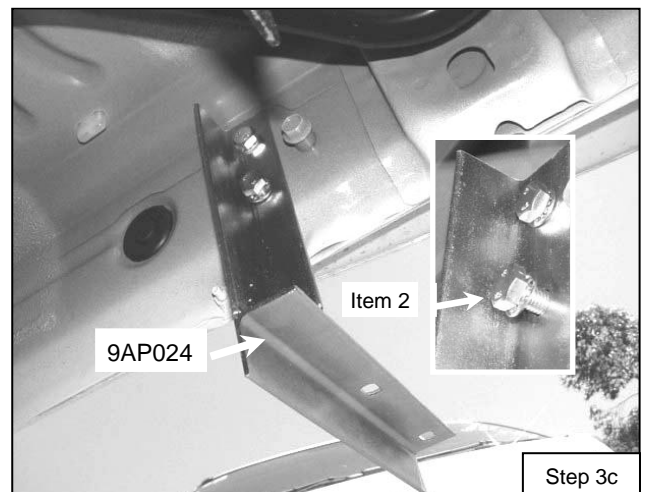
4. Locate the rear bracket mounting location approx. 1090mm from front mudflap. Attach the rear brackets [9AP024] in the same manner as the front bracket. Finger tighten only at this stage.

5. Lift the Side Step back onto the brackets and position so the rear endcap is in line with the rear of the cab. Secure the side step to the brackets using two M8x11mm flange bolts [Item 1] per bracket picking up nuts in the channels. Fingers tighten only.

6. Check that the Side Step is pushed in and parallel to the sill. Finally tighten all nuts and bolts before using the Side Step. Recommended max torque:

- M8 Bolts = 13Nm (10 ft.lb).

7. Repeat steps 3 ~ 6 for the L/H (Passengers) side of the vehicle.



- Place "KINGSLEY SIDE STEP Warranty" on customer's front seat
- Clean the side steps if necessary using PH - Neutral soapy water ONLY