

Kingsley**STEPBOARDS®****Part No: 18R88X**

**RANGE ROVER LSE – 4WD, 4 Door
1993
Component List**

Board Length: 1815mm MK6**Mudflap Shape:** Front - MK6 CutDown Bent**End Caps:** Rear - 1 pair: Bullnose**Mudflap Qty:** Rear - 1 pair**HARDWARE KIT CONTENTS**

PART NO.	DESCRIPTION	QTY	PART NO.	DESCRIPTION	QTY
91Z001	M8 x 20mm BOLT	10	91Z024	M6 FLAT WASHER	8
91Z003	M8 x 14mm BOLT	16	91Z030	M8x15mm RUBBER WASHER	2
91Z013	M6x20mm BOLT	2	91Z105	M8 LOCK WASHER	12
91Z017	M8 FLANGE NUT	14	91Z110	COACH SCREW	6
91Z018	M8 HEX NUT	12	??????	SILL REPLACEMENT PLUG KIT	1
91Z019	M6 NYLOC NUT	2	97Z900	RUST INHIBITING COMPOUND	1
91Z023	M8 FLAT WASHER	22			

BRACKETS AND ANGLES

PART NO.	DESCRIPTION	QTY
9AW001	FRONT BRACKET - L/H	1
9AW002	FRONT BRACKET - R/H	1
9AW003	CENTRE BRACKET	2
9AW004	REAR BRACKET - L/H	1
9AW005	REAR BRACKET - R/H	1

Check kit supplied is for the vehicle being fitted and is complete as listed.

TOOLS REQUIRED:

10 & 13mm Socket, Ratchet driver with extension, Ring & Set spanners
3mm or 1/8", 6mm or 1/4" and 8mm or 5/16" Drill bits & Drill
Felt tip pen or Marker

FITTING INSTRUCTIONS:

NOTE: On RANGE ROVER models that are air-suspension equipped, you will need to remove the plastic sill cover to fit this kit and replace the plastic sill cover after stepboards are fitted. Replacement plastic attachment plugs are included in this kit.

1. Start under vehicle on either side, hold centre mounting bracket (P/No. 9AW003) against inner sill panel in position to hold stepboard at required location 950mm (approximately) behind front wheel arch. Drill one 8mm dia. hole through sill. Use Kingsley Rust Inhibiting Compound or a zinc-rich based paint to protect raw metal edges from corrosion. Attach bracket using M8x20mm bolts and flange nuts. Fingers tighten only at this point.
2. Attach moulded plastic end cap to stepboard using M8x14mm bolts and flange nuts provided and then slide 3 M8 hex nuts into each channel under stepboard to be used to connect brackets.
3. Attach front mudflap to each stepboard using coachscrews and washers provided. Fingers tighten only at this point.
4. On side at which centre bracket has been fitted, lift stepboard assembly into position and attach with M8x14mm bolts, washers lock washers, and centre nuts in channel. Fingers tighten only at this point.
5. At this point it may be necessary to bend the front mudflap to accommodate any slight alignment variation.

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6. Using the vehicle jack or other approved adjustable stand, position the stepboard in final position and drill return of front wheel arch using **FITTING INSTRUCTIONS:**
7. 6mm dia. drill to accept high tensile bolt, rubber washer and nyloc nut. Bolt up front mudflap and stepboard to vehicle and ensure to fit rubber washer between body and mudflap on M6 bolt.
8. With stepboard held in correct position, attach front bracket (P/No.9AW001/2) approximately 400mm from front of stepboard and rear bracket (P/No. 9AW004/5) 1550mm approximately from front of stepboard. Attach bolts to nuts in channels of stepboard.
9. Hold front and rear brackets against body features. Drill body – behind sill to suit and attach brackets with M8 bolts, washers and flange nuts. Use Kingsley Rust Inhibiting Compound or a zinc-rich based paint to protect raw metal edges from corrosion.
10. Move to opposite side of vehicle and repeat fitting instructions, 1-9.
11. Tighten all nuts and bolts. Clean stepboards if necessary using **soapy water only**.

Your Stepboards are now ready for use

In accordance with our policy of total quality commitment and customer service, we invite you to contact us on our toll free hotline should you have any questions

Telephone: (02) 9792 2566 or Toll Free 1800 654 767

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