

Kingsley

STEPBOARDS®

FITTING INSTRUCTIONS

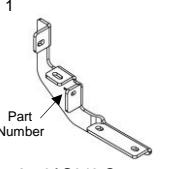

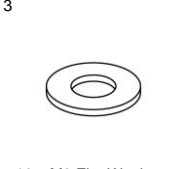

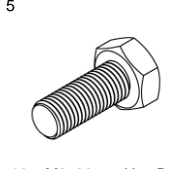
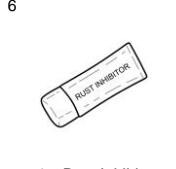
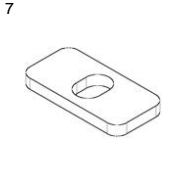

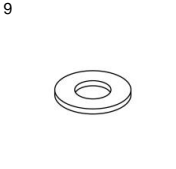
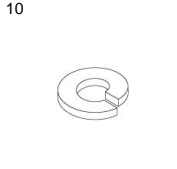

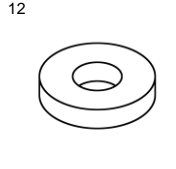
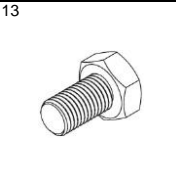
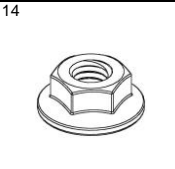
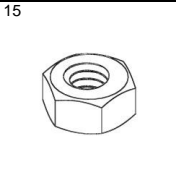
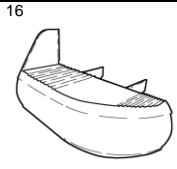
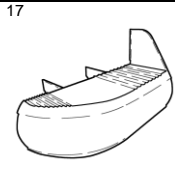
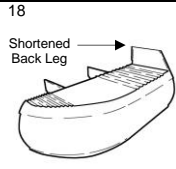
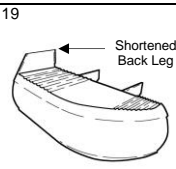
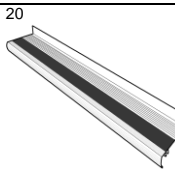
Part No: 18H960

HOLDEN COLORADO 7 / TRAILBLAZER / ISUZU MU-X

Commencing 10/2013

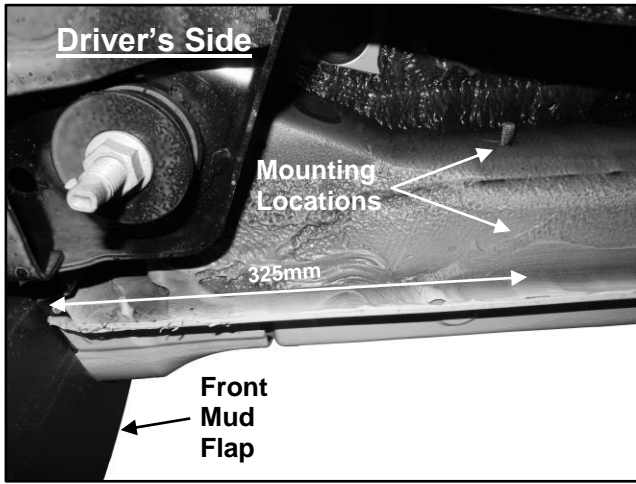


Kit Contents (Approximate Fitting Time: 60 minutes)

| | | | | | |
|--|--|---|---|---|--|
| <p>1</p>  <p>Part Number</p> <p>6 x 9AS043 Common Brackets</p> | <p>2</p>  <p>6 x M8 Flange Nut (Non-Serrated)</p> | <p>3</p>  <p>12 x M8 Flat Washers</p> | <p>4</p>  <p>18 x M8 Spring Washers</p> | <p>5</p>  <p>18 x M8x20mm Hex Bolt</p> | <p>6</p>  <p>1 x Rust Inhibitor</p> |
| <p>7</p>  <p>12 x Spacers</p> | <p>8</p>  <p>4 x M6x30 Button Head Cap Screws</p> | <p>9</p>  <p>8 x M6 Flat Washer</p> | <p>10</p>  <p>4 x M6 Spring Washers</p> | <p>11</p>  <p>4 x M6 Flange Nut</p> | <p>12</p>  <p>12 x M8 Flat Washer (4mm thick)</p> |
| <p>13</p>  <p>8 x M8x14mm Hex Bolt</p> | <p>14</p>  <p>8 x M8 Flange Nuts (Serrated)</p> | <p>15</p>  <p>12 x M8 Hex Nut</p> | <p>16</p>  <p>1 x Bullnose Endcap Front L/H</p> | <p>17</p>  <p>1 x Bullnose Endcap Front Right Hand</p> | <p>18</p>  <p>Shortened Back Leg</p> <p>1 x Modified Bullnose Endcap Rear L/H</p> |
| <p>19</p>  <p>Shortened Back Leg</p> <p>1 x Modified Bullnose Endcap Rear R/H</p> | <p>20</p>  <p>2 x Stepboards</p> | | | | |

TOOLS REQUIRED: • Tape Measure • 10 & 13mm Sockets / Spanners • Torque wrench • 4mm Allen Key
• Marking Pen • Drill • 3mm & 6.5mm Drill Bits

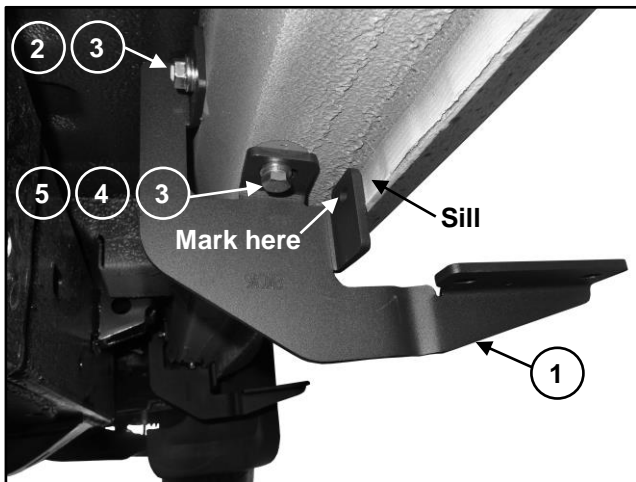
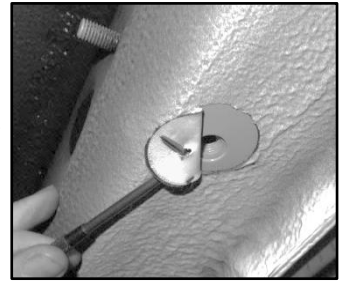
BEFORE INSTALLATION: Please read these instructions carefully before installation, paying special attention to all 'Notes'. Failure to do so may result in damage of parts and/or injury to the installer or customer.
Place side steps in a safe place until required.



Step 1. Move to the R/H (Drivers) side of the vehicle.

Locate the M8 stud and captive nut at the front mounting position, approximately 325mm from the front mud flap.

Note: For Colorado 7 models, use a scribe to remove the round sticker that covers the captive nut, as shown. For MU-X models, remove plastic plug.



Step 2. Loosely fit the Common Bracket [Item 1] to the front mounting position using the following fasteners:

- 1 x M8 Flange Nut [Item 2]
- 2 x M8 Flat Washers [Item 3]
- 1 x M8 Spring Washer [Item 4]
- 1 x M8 Hex Bolt [Item 5]

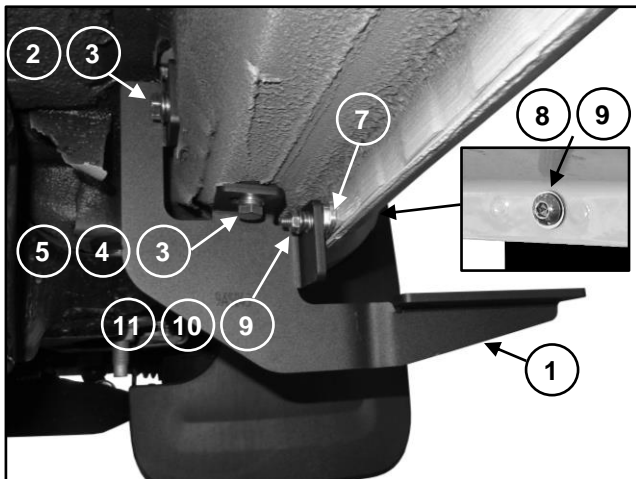
After ensuring the bracket is level and square, mark the front mounting hole location on the vehicle sill.



Step 3. Remove the bracket and fasteners from the vehicle.

If using a standard drill, transfer the mark to the outside surface of the sill, otherwise, use a right-angled drill to drill a pilot hole at the marked location with a Ø3mm drill bit. Open the hole further using a Ø6.5mm drill bit.

Apply Rust Inhibitor [Item 6] to the drilled hole.



Step 4. Reinstall the Common Bracket [Item 1] as outlined in step 2. Fit required number of spacers [Item 7] to fill the gap between the sill and the bracket (either 2 or 3), then insert the following fasteners through the hole, spacers and bracket:

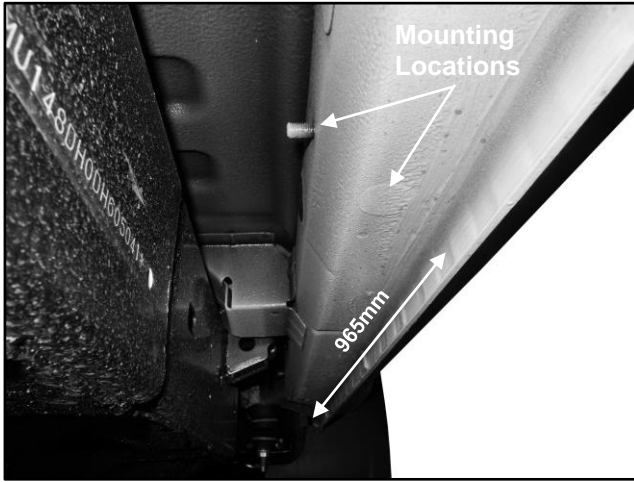
- 1 x M6x30mm Button Head Cap Screw [Item 8]
- 1 x M6 Flat Washer [Item 9]

Secure the front of the bracket using:

- 1 x M6 Flat Washer [Item 9]
- 1 x M6 Spring Washer [Item 10]
- 1 x M6 Flange Nut [Item 11]

Ensure the bracket is level and square, then tighten fasteners to the following torque settings:

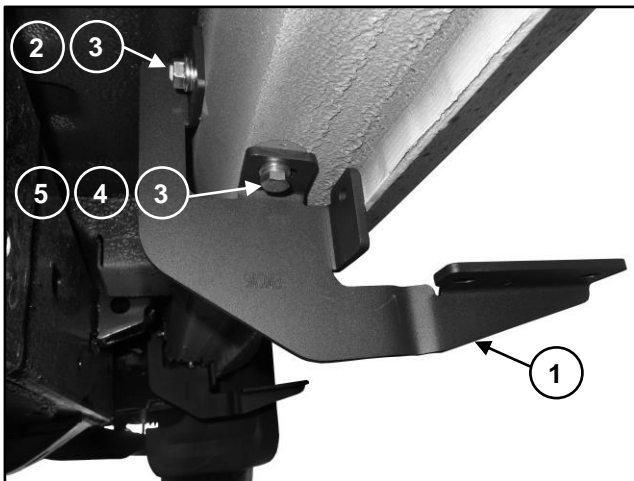
- M6 Fasteners: Max Torque 7 Nm**
- M8 Fasteners: Max Torque 13 Nm**



Step 5. Move to the centre of the cab.

Locate the M8 stud and captive nut at the centre bracket mounting position, approximately 965mm from the front mud flap.

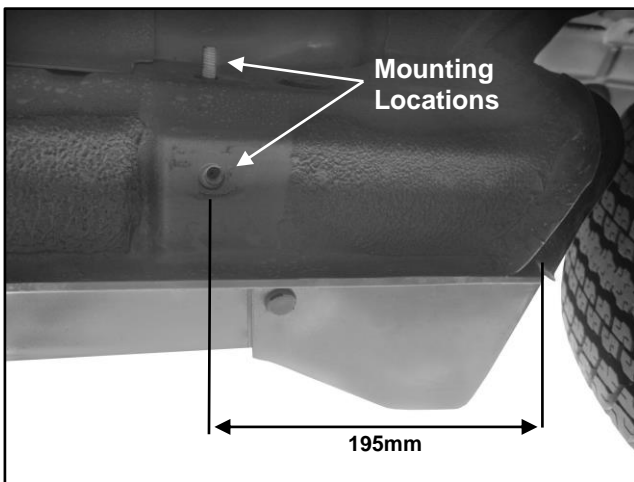
Note: Remove sticker or plug as described in Step 1.



Step 6. Attach the Common Bracket [Item 1] to the centre mounting position using:

- 1 x M8 Flange Nut [Item 2]
- 2 x M8 Flat Washers [Item 3]
- 1 x M8 Spring Washer [Item 4]
- 1 x M8 Hex Bolt [Item 5]

Ensure the bracket is level and square, then tighten fasteners to the following torque setting:
M8 Fasteners: Max Torque 13 Nm



Step 7. Move to the rear of the cab.

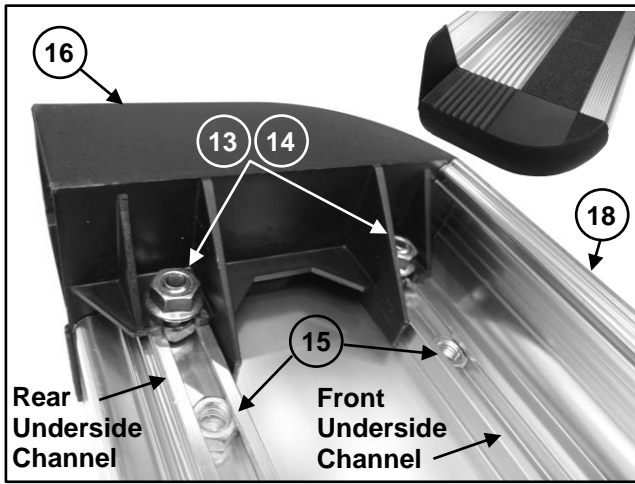
Locate the M8 stud and captive nut at the rear bracket mounting position, approximately 195mm from the rear mud flap.

Note: Remove sticker or plug as described in Step 1.

Repeat Steps 2 – 4 for rear bracket fitment.



Step 8. Repeat Steps 1 – 7 to fit the remaining brackets to the L/H (Passenger's) side of the vehicle.



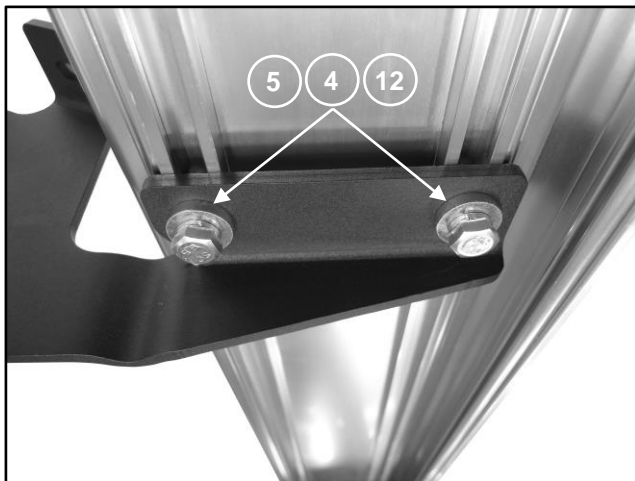
Step 9. Stepboard Assembly:

a. Slide 1 x M8x14mm Hex Bolt [Item 13] into each underside channel of a Stepboard [Item 18], then fit and secure 1 x Front End Cap [Item 16] using 2 x M8 Flange Nuts [Item 14].

b. Slide 3 x M8 Hex Nuts [Item 15] into each underside channel of the Stepboard, totalling six (6) Hex Nuts per Stepboard.

c. Complete the Stepboard Assembly by attaching 1 x Rear End Cap [Item 18] as outlined in a. above.

Repeat for the remaining Stepboard.



Step 10. Install Stepboards to both sides of vehicle using the following quantity of fasteners for each bracket:

2 x M8 Hex Bolts [Item 5]

2 x M8 Spring Washers [Item 4]

2 x M8 Thick Flat Washers [Item 12]

Position Stepboards 5-10 mm behind front mud flaps.

Tighten all M8 bolts to 13 Nm.

- Place “KINGSLEY SIDE STEP Warranty” on customer’s front seat
- Clean the Side Steps if necessary using PH - Neutral soapy water ONLY

Your Stepboards are now ready for use