

Kingsley

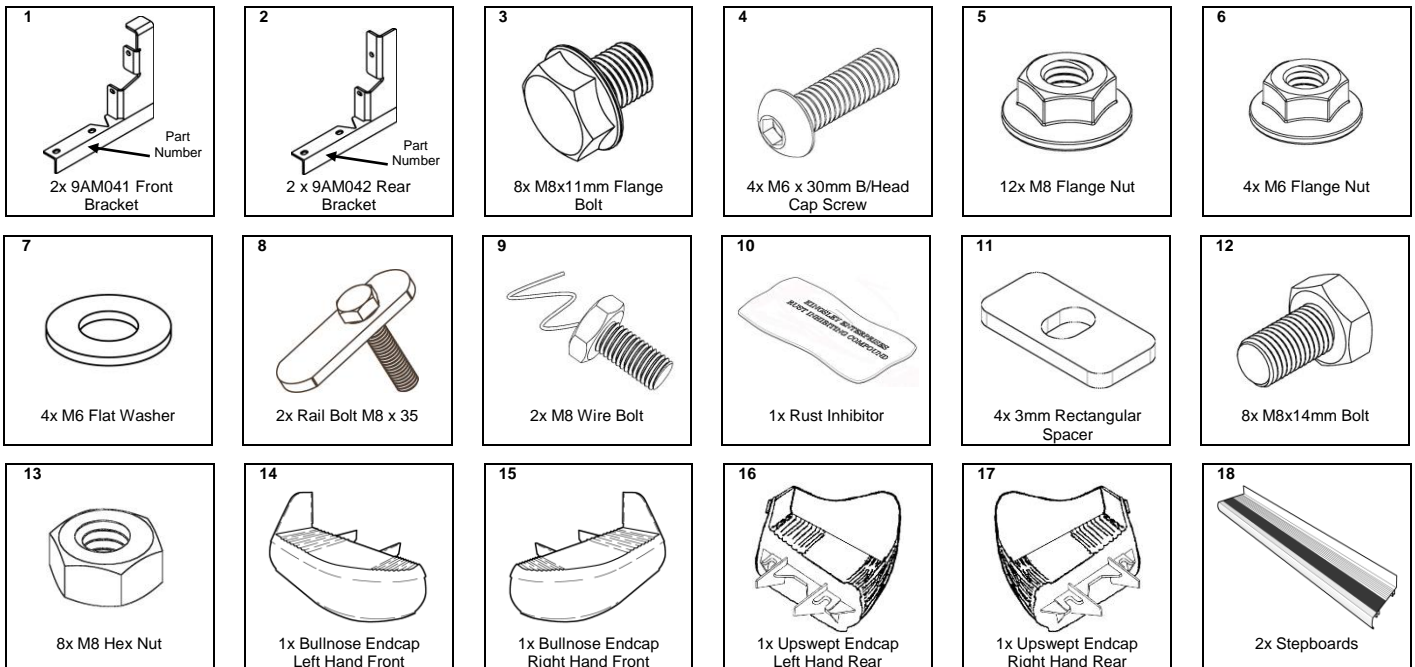
STEPBOARDS®

FITTING INSTRUCTIONS

Part No: 18M66T
MITSUBISHI TRITON SINGLE CAB (MQ)
Commencing 01/2015

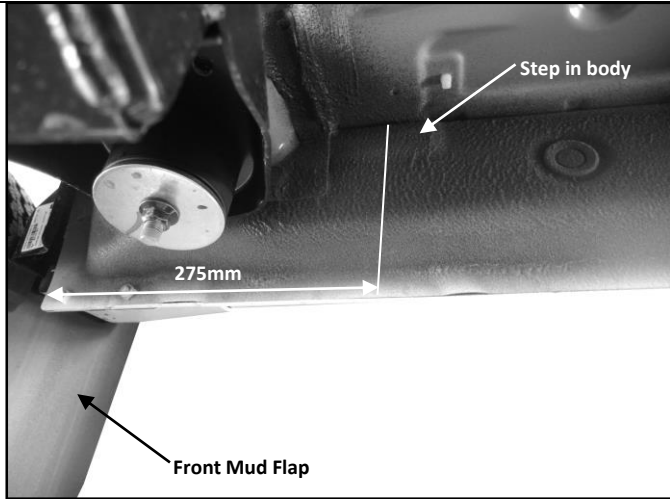


Kit Contents (Approximate Fitting Time: 80 minutes)



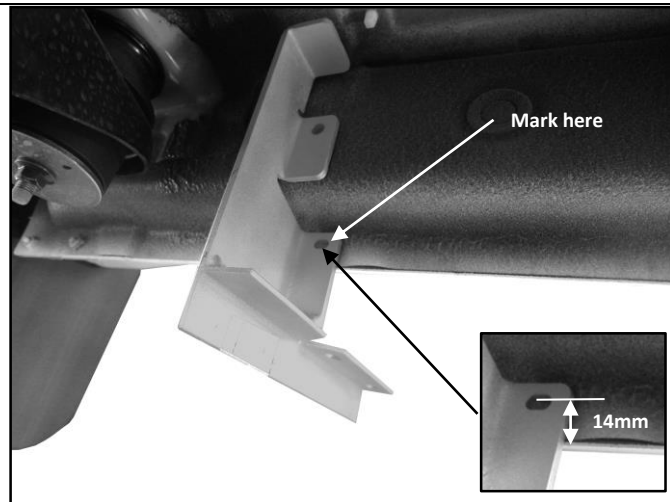
TOOLS REQUIRED: • TAPE MEASURE • 10MM & 13MM SOCKET & RATCHET • 10MM & 13MM RING/OPEN SPANNER • TORQUE WRENCH • POWER DRILL
• 3MM, 6.5MM & 8.5MM DRILL BITS • 4MM ALLEN KEY

BEFORE INSTALLATION: Please read these instructions carefully before installation, paying special attention to all 'Notes'. Failure to do so may result in damage of parts and/or injury to the installer or customer. Place side steps in a safe place until required.

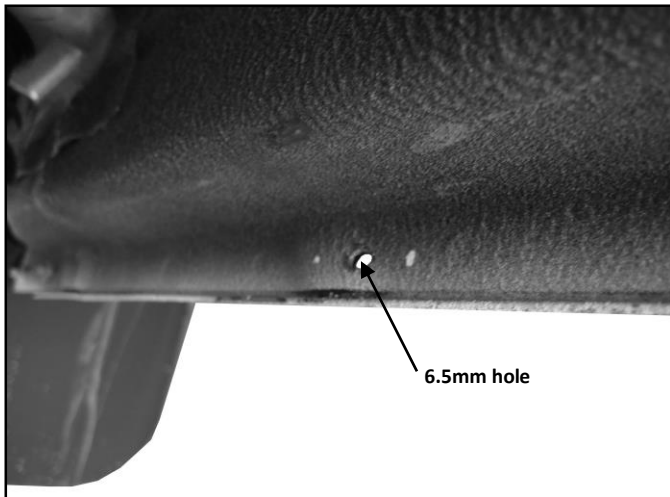


Step 1. Move to the R/H (Driver's) side of the vehicle.

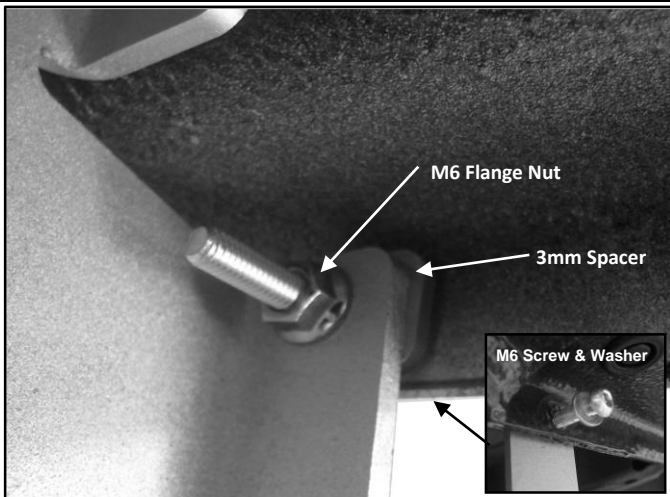
Locate the front mounting position approx. 275mm from the Front Mud Flap. Note the step in the vehicle body.



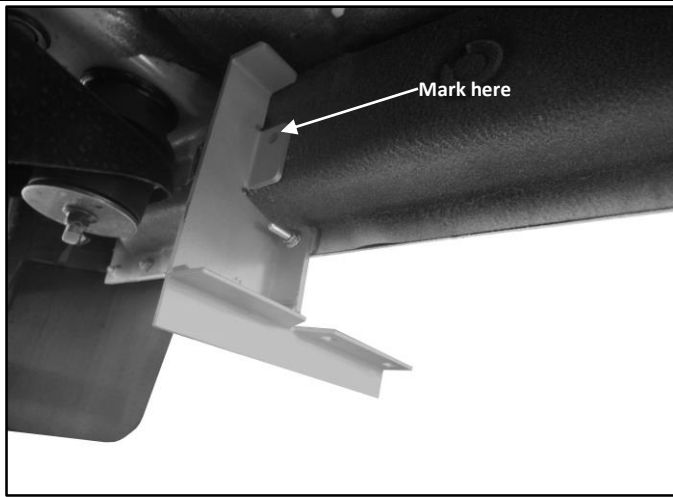
Step 2. Position the front bracket [Item 1] at the front mounting location. After ensuring the bracket is level and square, mark on sill where drilling is required ensuring centre of hole is 14mm up from the bottom of the sill.



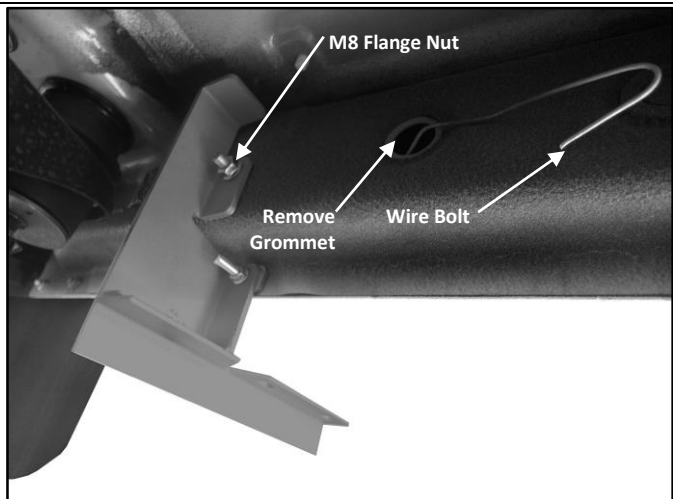
Step 3. Remove bracket from vehicle. Drill a pilot hole using Ø3mm drill bit, then open hole using Ø6.5mm drill bit. Apply Rust Inhibitor [Item 10] into hole.



Step 4. Insert 1x M6 x30 B/Head Cap Screw [Item 4] and 1 x M6 Flat Washer [Item 7] into the drilled hole. Install 3mm Rectangular Spacer [Item 11] between bracket and sill of vehicle. Use M6 Flange Nut [Item 6] to secure, ensuring bracket is level and square. Note: finger tight only.

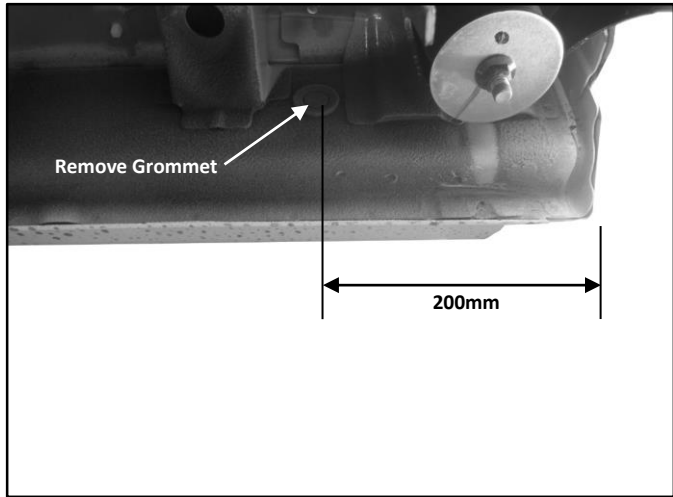


Step 5. Mark the top mounting hole location, then rotate bracket to the side and drill a pilot hole using $\text{\O}3\text{mm}$ drill bit, then open hole using $\text{\O}8.5\text{mm}$ drill bit. Apply Rust Inhibitor [Item 10] to the drilled hole.



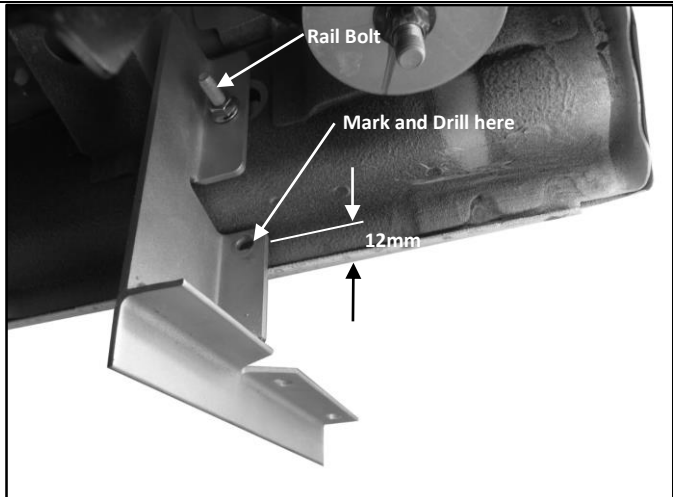
Step 6. Remove the rubber grommet (420mm from front mud flap) – keep aside. Insert M8 Wire Bolt [Item 9] through grommet hole and locate through drilled hole and hole in bracket. Use M8 Flange Nut [Item 5] to secure Wire Bolt as shown. Push excess wire into hole and replace rubber grommet.

Tighten M8 fasteners to **Max Torque 13 Nm**.
Tighten M6 fasteners to **Max Torque 10 Nm**.

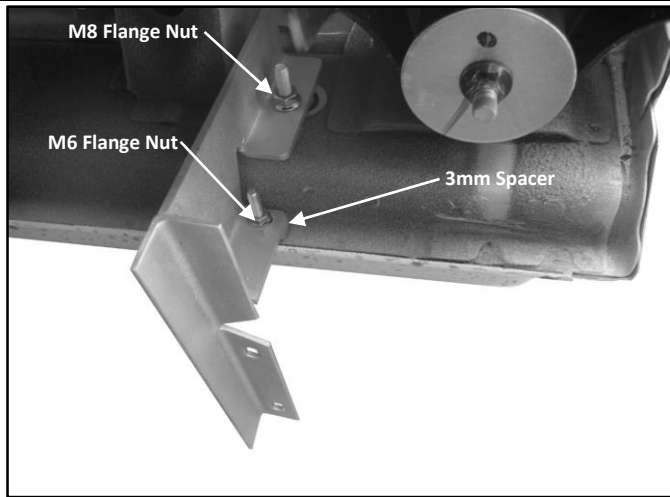


Step 7. Move to the rear of the cab.

Locate the rear bracket mounting position approx. 200mm from the rear of the cab. Remove rubber grommet and discard.



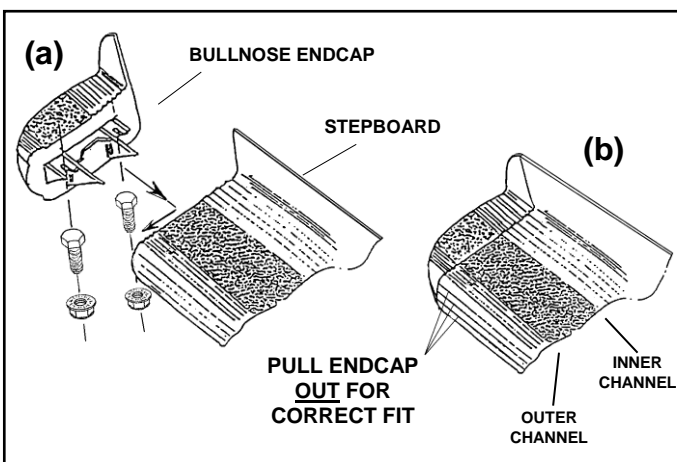
Step 8. Loosely fit 1 x M8 x 35mm Rail Bolt [Item 8] to the Rear Bracket [Item 2] using 1x M8 Flange Nut [Item 5]. Hook Rail Bolt into exposed hole in vehicle body and finger tighten. Ensure bracket is level and square, then repeat Step 3 ensuring the centre of the hole is 12mm up from the bottom of the sill. Apply Rust Inhibitor [Item 10] to the drilled hole.



Step 9. Repeat Step 4 to secure the rear bracket to the vehicle.

Tighten M8 fasteners to **Max Torque 13 Nm**.
Tighten M6 fasteners to **Max Torque 10 Nm**.

Step 10. Now complete steps 1 – 9 for the L/H (Passenger) side of vehicle.



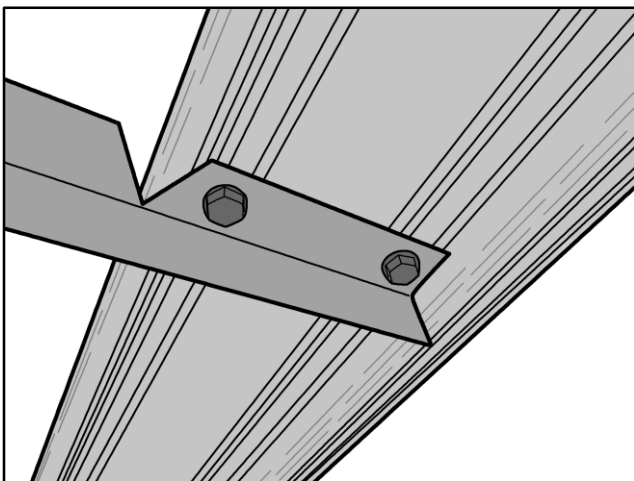
Step 11. Assemble the Stepboards as follows:

a. Attach a moulded front End Cap [Item 14] to one Stepboard [Item 18] using 2 x M8x14 mm Hex Bolts [Item 12] and 2x M8 Flange Nuts [Item 5].

b. Slide 2 x M8 Hex Nuts [Item 13] into each underside channel of the Stepboard, totalling four (4) Hex Nuts per Stepboard.

c. Complete the Stepboard Assembly by attaching the rear End Cap [Item 16] as outlined in 11a. above.

Repeat for the remaining Stepboard and move to a safe place to prevent damage.



Step 12. Install Stepboards to all brackets using 2 x M8x11mm Flange Bolts [Item 3] per bracket.

Position Stepboards 5-10 mm behind front mud flaps.

Tighten all M8 bolts to 13 Nm.

- Place “KINGSLEY SIDE STEP Warranty” on customer’s front seat
- Clean the Side Steps if necessary using PH - Neutral soapy water ONLY

Your Stepboards are now ready for use