

FITTING INSTRUCTIONS

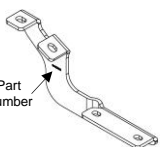
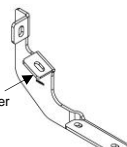
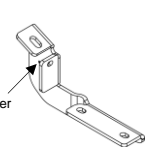
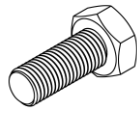











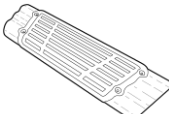
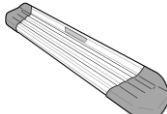
Part No: 30Z10T

ISUZU D-MAX RG / MAZDA BT-50 TF SINGLE CAB

Commencing 07/2020

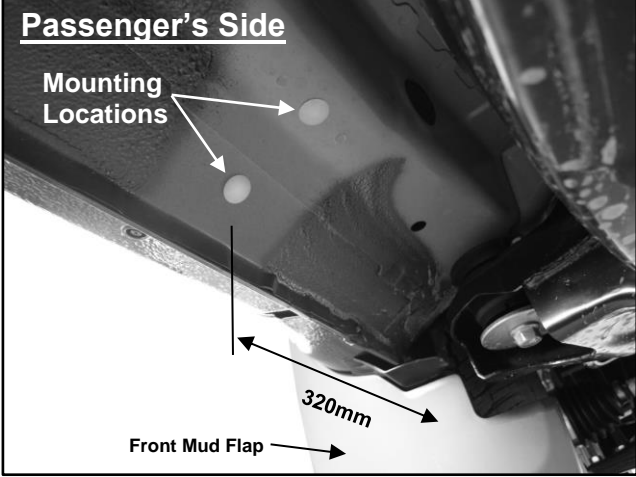


Kit Contents (Approximate Fitting Time: 60 minutes)

<p>1</p>  <p>Part Number</p> <p>2 x 9AZ003 Front Brackets</p>	<p>2</p>  <p>Part Number</p> <p>2 x 9AZ004 Centre Brackets</p>	<p>3</p>  <p>Part Number</p> <p>2 x 9AZ005 Rear Brackets</p>	<p>4</p>  <p>18 x M8x20mm Hex Bolt</p>	<p>5</p>  <p>22 x M8 Spring Washers</p>	<p>6</p>  <p>10 x M8 Flat Washer</p>
<p>7</p>  <p>4 x M8 Flange Nut (Non Serrated)</p>	<p>8</p>  <p>2 x M8x35mm Rail Bolt</p>	<p>9</p>  <p>1 x Rust Inhibitor</p>	<p>10</p>  <p>2 x M6x30 Button Head Cap Screws</p>	<p>11</p>  <p>4 x M6 Flat Washer</p>	<p>12</p>  <p>2 x M6 Spring Washers</p>
<p>13</p>  <p>2 x M6 Flange Nut</p>	<p>14</p>  <p>12 x M8 Flat Washer (4mm thick)</p>	<p>15</p>  <p>8 x 8Gx12mm Self Drilling Screw</p>	<p>16</p>  <p>2 x Step Pads</p>	<p>17</p>  <p>2x Integra Stepboards</p>	

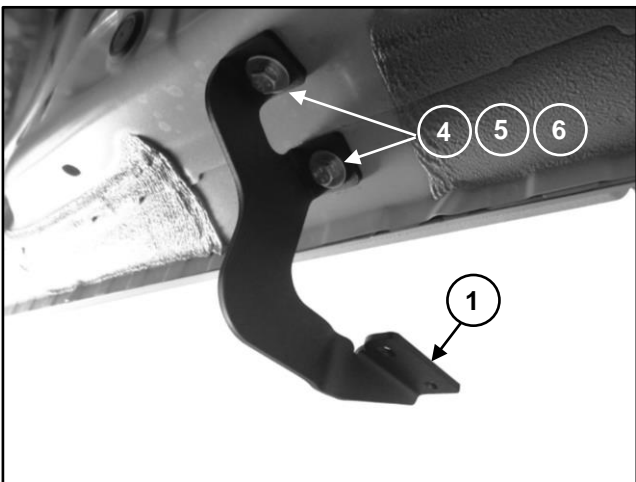
TOOLS REQUIRED: • Tape Measure • 10,13 & 16mm Sockets / Spanners • Torque wrench • 4mm Allen Key • Marking Pen • Drill • 3mm, 6.5mm and 14mm Drill Bits • Phillips Head Screwdriver Bit

BEFORE INSTALLATION: Please read these instructions carefully before installation, paying special attention to all 'Notes'. Failure to do so may result in damage of parts and/or injury to the installer or customer. Place side steps in a safe place until required. Check the contents of this kit before commencing fitment & report any discrepancies.



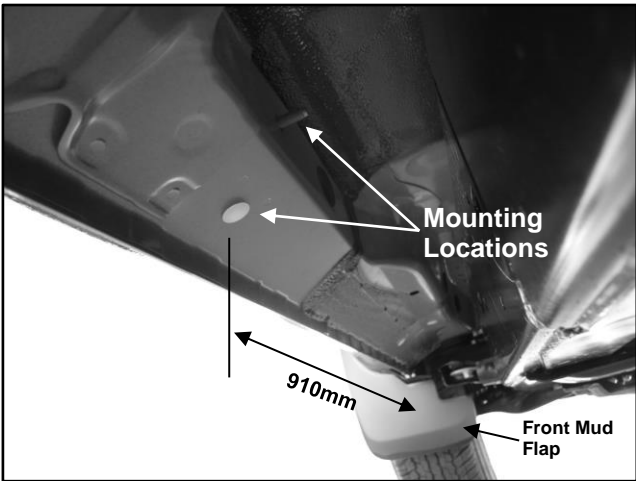
Step 1. Move to the L/H (Passenger's) side of the vehicle.

Locate the 2 x M8 captive nuts at the front bracket mounting position, approximately 320mm from the front mud flap. Remove plastic plugs if installed.



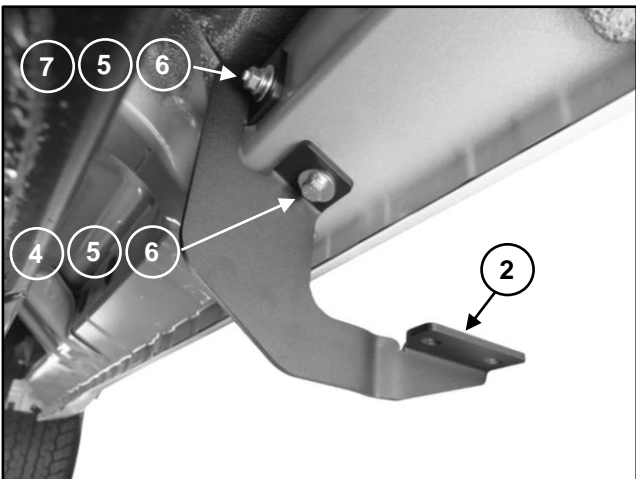
Step 2. Attach a Common Front Bracket [Item 1] to the front mounting position using:
 2 x M8 Hex Bolt [Item 4]
 2 x M8 Spring Washers [Item 5]
 2 x M8 Flat Washers [Item 6]

Ensure the bracket is level and square, then finger tighten only.



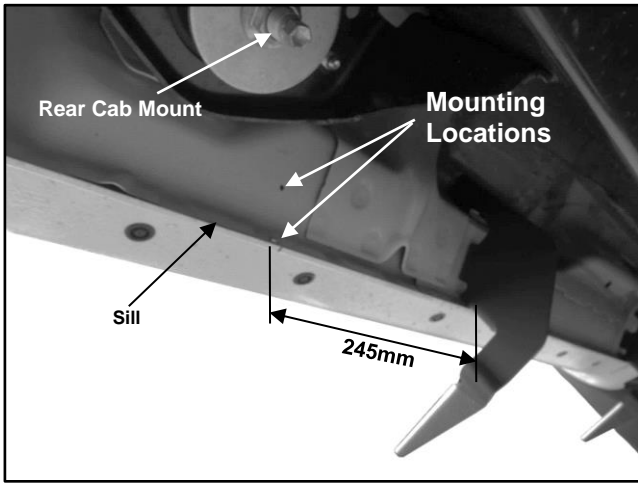
Step 3. Move to the centre of the cab.

Locate the M8 stud and captive nut at the centre bracket mounting position, approximately 910mm from the front mud flap. Remove plastic plug if installed.

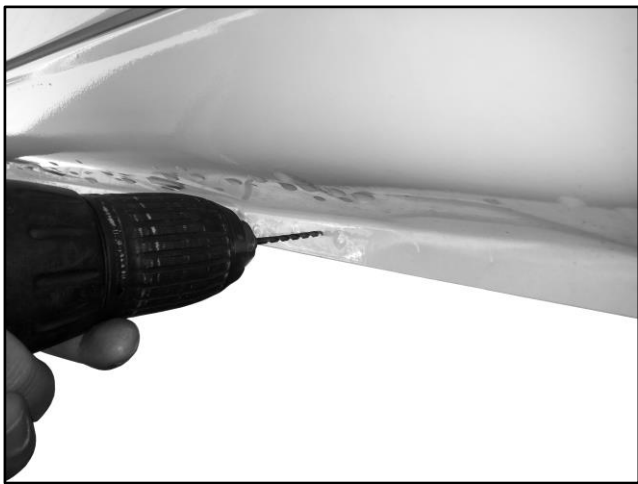


Step 4. Attach a Common Centre Bracket [Item 2] to the centre mounting position using:
 1 x M8 Hex Bolt [Item 4]
 2 x M8 Spring Washers [Item 5]
 2 x M8 Flat Washers [Item 6]
 1 x M8 Flange Nut [Item 7]

Ensure the bracket is level and square, then finger tighten only.

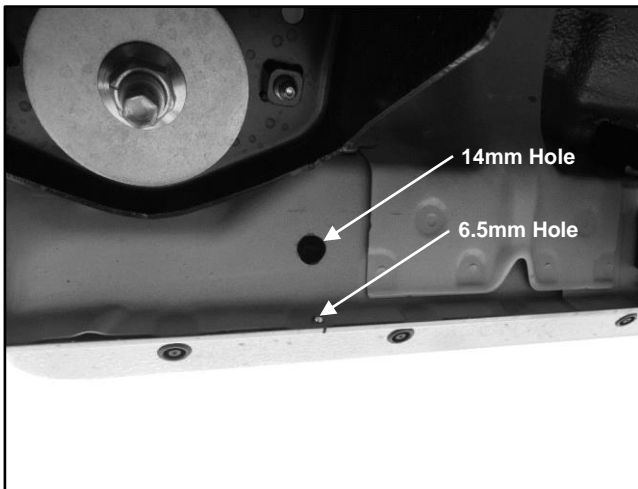


Step 5. Approximately 245mm from the Centre Bracket hold the Common Rear Bracket **[Item 3]** to this mounting location and mark in two places shown. Ensure the bracket is held up hard to the angled section of the floor, against the inside of the sill area and is level and square.



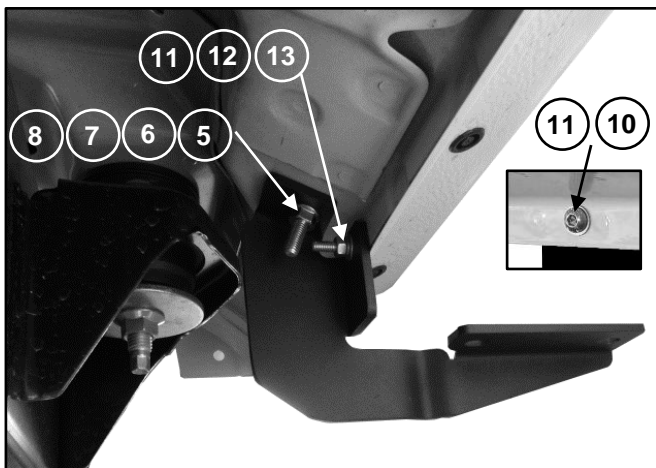
Step 6. If using a standard drill, transfer the mark on the sill to the outside surface of the sill, otherwise, use a right-angled drill to drill a pilot hole at the marked location with a Ø3mm drill bit. Open the hole further using a Ø6.5mm drill bit.

Apply Rust Inhibitor **[Item 9]** to the drilled hole.



Step 7. For the upper mounting location drill a pilot hole at the marked location on the body with a Ø3mm drill bit. Open the hole further using a Ø14mm drill bit.

Apply Rust Inhibitor **[Item 9]** to the drilled hole.



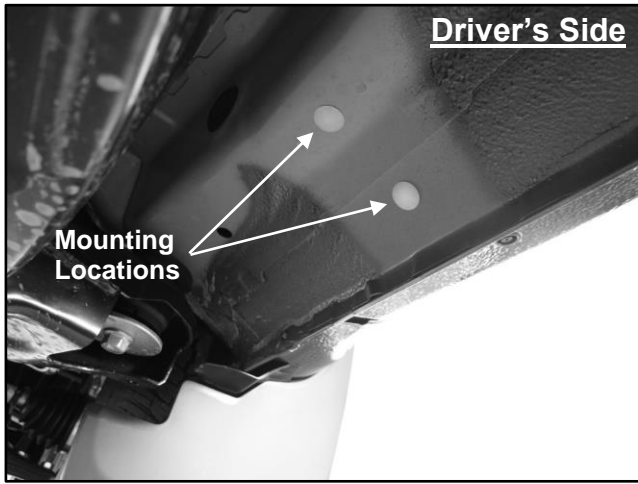
Step 8. Install the Rear Bracket **[Item 3]**. For upper mounting location use the following:

- 1 x M8 Rail Bolt **[Item 8]**
- 1 x M8 Flange Nut **[Item 7]**
- 1 x M8 Flat Washer **[Item 6]**
- 1 x M8 Spring Washer **[Item 5]**

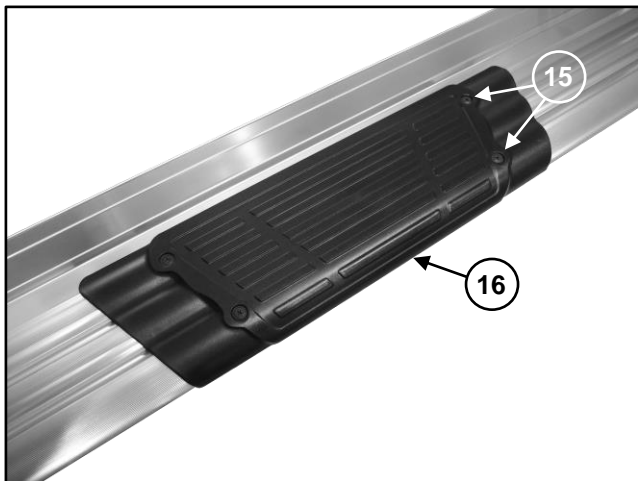
For sill mounting location use the following:

- 1 x M6 x 30 Button Head Cap Screw **[Item 10]**
- 2 x M6 Flat Washer **[Item 11]**
- 1 x M6 Spring Washer **[Item 12]**
- 1 x M6 Flange Nut **[Item 13]**

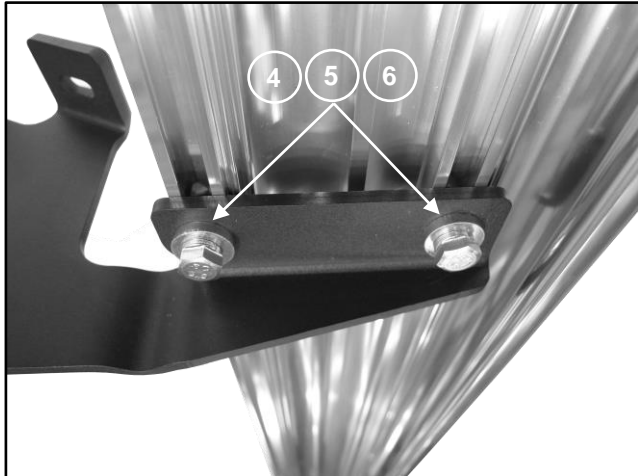
Ensure the bracket is level and square, then finger tighten only.



Step 9. Repeat Steps 1 – 8 to fit the remaining brackets to the R/H (Driver's) side of the vehicle.



Step 10. Optional
Step pads [Item 16] can be installed onto Stepboards [Item 17]. As a guide, fit step pads under door centres using 4 x Self Drilling Screws [Item 15] per step pad.



Step 11. Install Stepboards to both sides of vehicle using the following quantity of fasteners for each bracket:

- 2 x M8 Hex Bolts [Item 4]
- 2 x M8 Spring Washers [Item 5]
- 2 x M8 Flat Washers [Item 6]

Position Stepboards 5-10 mm behind front mud flaps.

Tighten all M8 bolts to 13 Nm.

- Place “KINGSLEY SIDE STEP Warranty” on customer’s front seat
- Clean the Side Steps if necessary using PH - Neutral soapy water ONLY

Your Side Steps are now ready for use